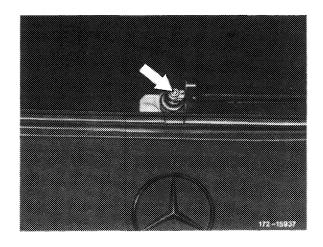
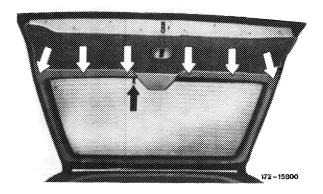
Removal

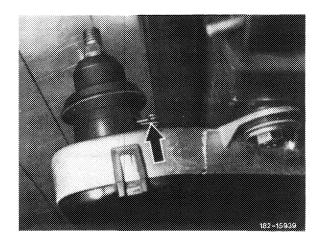
1 Remove wiper arm.



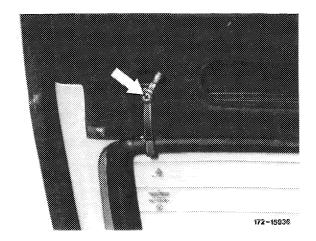
2 Remove door lining on back door (72-105).



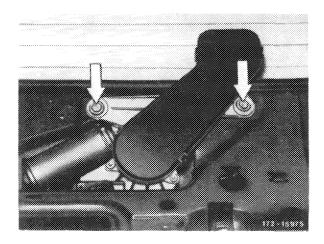
3 Pull locking ring on inside of back door apart and pull off dust cap from outside.



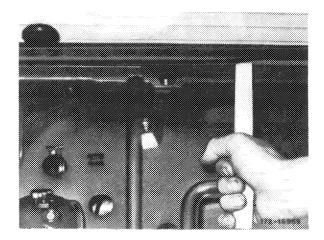
4 Separate connections for heatable back window left and right on back door.



5 Unscrew fastening screws of wiper motor, disconnect wiper motor and leave hanging on cables.



- 6 Push back rubber frame on inside of door by means of a plastic wedge to a position behind spot flange of window opening.
- 7 Carefully press glass pane from inside in outward direction and remove.



Installation

- 8 Insert a bead approx. 8 mm thick of MB window sealing compound, part No. 001 989 31 20 into groove of window opening.
- 9 Insert two greased assembly cords into holding slot of sealing frame and rub a slight amount of glycerine or tallow on sealing frame.

- 10 Insert glass pane from outside into window opening and align.
- 11 Push lightly against glass pane while simultaneously with a helper lifting rubber lip of sealing frame by carefully pulling cord from inside and starting from below over spot flange or window opening.

Note: Pull off assembly cord in parallel with glass pane to prevent damaging rubber lip.

- 12 Install wiper motor and center wiper shaft in cutout of glass pane prior to tightening.
- 13 For further installation proceed vice versa.

