Model year 1980/81

## A. General information

Contrary to model years 1977-1979 a uniform emission control system is installed for Federal system and California.

## Information plate model year 1980

VEHICLE EMISSION CONTROL INFORMATION DAIMLER-BENZ AG: STUTTGART-UNTERTUERKHEIM DISPLACEMENT: 2745 cm<sup>-2</sup> ENGINE FAMILY. 80.20.25 28 APPROVED B. 8 INSSIGN CONTROL SYSTEM. \$1/A1/EWC/05 SDLE RPM.

758:58 IMINE 18° 8786 AT 1015 (VACUUM CONNECTED) ROLE MIXTURE EREQUENCY VALVE ON/OFF RATIO 58:50 (58° \*\*18° 5) TRANSMISSION IN HUTFAN

ACCESSORIES NOT IS OPERATION. PRECUMBERIONING PROCEDURE WARM UP ENGINE TO 88° C ON TEMP AT 2508 RPM. KEEP ENGINE BUNNING AT

1015 SPEED 108:10 MINUTES VALVE LASH AT WATER TEMP BELOW 38° C INTAKE 0.18 mm. EXHAUST 0.25 mm. VALVE LASH AT WATER TEMP

ABOVE 45° C INTAKE 0.15 mm. EXHAUST 0.30 mm. THIS VEHICLE CONFORMS TO 8.3. FPA AND STATE OF CALIFORNIA REGULATIONS APPLICABLE

10. 1909 MODEL YEAR NEW MOTOR VEHICLES 31 ALSO CONFORMS TO APPLICABLE CANADIAN EMISSION STANDARDS.

## Information plate model year 1981

VEHICLE EMISSION CONTROL INFORMATION DAIMLER-BENZ AG: STUTTGART-UNTERTUERKHEIM DISPLACEMENT: 2746 cm 3 ENGINE FAMILY BMB 2.8 V6 FB8 APPROVED M 8 EMISSION CONTROL SYSTEM. FI/AI/TWC/03: 40LE RPM: UISPLACEMENT 27/46 cm 3 FANGER FAMILY BMB 28 V6 FBS APPROVED M B EMISSION COMING 375/EM. THAT/WO/705. TOLL FROM:

150 ±58. TIMING 185° 8100 AF 101E (VACUUM CONNECTED) TOLE MIXTURE FREQUENCY VALVE ON/OFF CM. TOMP. AT 2500 85M. REP. PRODUCED M. MEDITAL

ACCESSORIES 400 M OPERATION. PRECOMOBISIONING PROCEDURE WARM UP FREINE TO 88°CO. H. TEMP. AT 2500 85M. REP. PROTHE BUNNING AT

10LE SPEED TOR 10 MINUTES VALVE LASH AT WATER TEMP. BELOW 30°C. INTAKE 0.10 50°C. EXHAUST 0.25 50°C. VALVE LASH AT WATER TEMP.

ABOVE 45°C. HITAKE 0.15 50°C. EXHAUST 0.30 50°C. THIS VEHICLE CONFORMS TO 8.8. FPA AND STATE OF CALIFORNIA REGULATIONS APPLICABLE

36 1981 MODEL YEAR NEW MOTOR VEHICLES. ST. ALSO CONFORMS TO APPLICABLE CANADIAN EMISSION. STANDARDS

For model year 1980, the engine identification data are encoded in an 8-digit code number.

Example: Engine Family 80.20.26.28 (model year 1980)

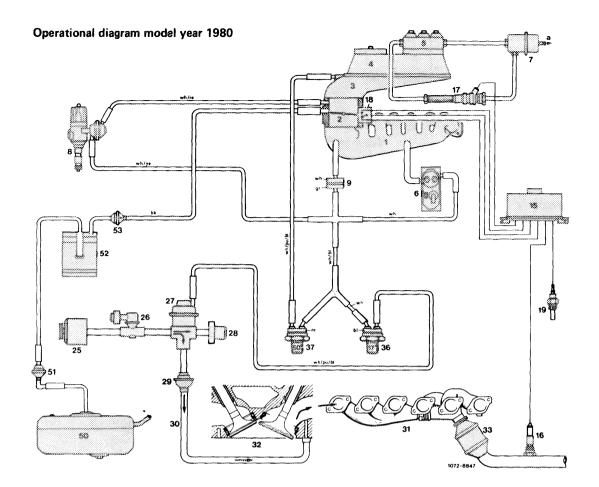
		80	20	2	6	28
Model year			Ţ		Ţ	Ī
National code number						
20 = Federal and California						
21 = Federal						j
22 = California						
Combustion system			og og Edward got Essen vyst			
1 = Carburetor	3 = Diesel					
2 = Injection, gasoline	4 = Diesel, turbo					
Number of cylinders			and have reversable in the control of the control o			
Displacement						

For model year 1981 the engine identification data are encoded in a 10-digit code.

Example: Engine Family B MB 2,8 V6FB8 (model year 1981)  $\frac{B}{\parallel} \qquad \frac{MB}{\parallel} \qquad -$ 

	В	MB	2,8	V	G	F	B	8
Model year								
A = 1980, B = 1981 etc.								
Manufacturer's code								
Mercedes-Benz								
Displacement								
approx. 2800 cc								
Vehicle class			**************************************					
V = Passenger car with gasoline engine								ļ
Type of fuel delivery								
6 = Injection, mechanical								1
9 = Injection, mechanical with turbook	narger							
Catalyst version								
F = 3-way catalyst in combination wit J = No catalyst (diesel)	h lambda co	ontrol						
Placed at disposal by manufacturer	······································		<del></del>	<u> </u>				
Check number								

The basic color of vacuum lines for emission control		Additional color stripes are used for easier ident			
system is transparent (white).	cation of individual functions.				
Emission control device					
Ignition					
Ignition advance	red				
Ignition retard	yellow/p	purple			
Air injection	blue				



- Intake manifold
- Throttle valve housing
- Air guide housing Air flow sensor Fuel distributor
- Warm-up compensator
- Damper Ignition distributor
- Orifice
- 15 Control unit
- 16
- Oxygen sensor Frequency valve Throttle valve switch
- Temperature switch oil 16 °C/60 °F
- 25 26 27
- Air pump Pressure relief valve Air relief valve
- Silencer
- Check valve
- Intake line

- Exhaust manifold

- Cylinder head Primary catalyst Thermovalve 17 °C/62 °F
- Thermovalve 50 °C/122 °F Fuel tank 37
- Vent valve unit
- Charcoal canister
- Purge valve Leak-off connection 53

Color code bk

= black = blue

= green

= yellow = red = white

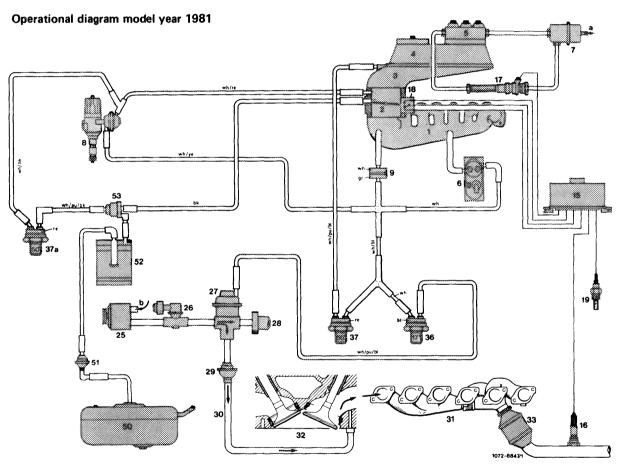
wh

= purple

The basic color of vacuum lines for emission control system is transparent (white).

Additional color stripes are used for easier identification of individual functions.

Emission control device	Color coding of originating vacuum line	Color coding of terminating vacuum line
Ignition		
Ignition advance	red	
Ignition retard	yellow	
Air injection	blue	purple/blue
Fuel evaporation control system Thermovalve 50 <sup>O</sup> C/122 <sup>O</sup> F	black	purple/black



- Intake manifold
- Throttle valve housing
- Air guide housing Air flow sensor
- Fuel distributor
- Warm-up compensator
- Damper
- Ignition distributor Orifice
- Control unit 15
- 16 Oxygen sensor 17 Frequency valve
- Throttle valve switch
- Temperature switch oil 16 °C/60 °F Air pump 19

- 26 Pressure relief valve
- Air relief valve
- Damper valve
- Check valve
- 30 Intake line
- Exhaust manifold Cylinder head 31
- 32
- 33 Primary catalyst

- Thermovalve 17 °C/62 °F 36
- Thermovalve 50 °C/122 °F 37
- 37a Thermovalve 50 °C/122 °F
- Fuel tank Vent valve unit
- 52 Charcoal canister
- 53
- a b from air cleaner
- Color code = black
- ы = blue
- = green gr
- = yellow = red
- ye re = white
- = purple
- Pruge valve Leak-off connection

## B. Lambda control ( $\lambda = lambda$ )

To comply with stricter emission regulations for internal combustion engines, it is necessary to meter the air-fuel mixture more accurately.

Lambda control ensures that a constant air-fuel ratio is maintained at approx. 14.5:1 (  $\lambda$  = 1). This means that an exact proportioning between the injected fuel and the air drawn-in can be obtained. This is the ideal mixture ratio which reduces, in conjunction with the 3-way catalysts, the emissions of HC, CO and

 $NO_x$  in the exhaust gas to a minimum.

- 3 18 17 19 19 31 16
- 2 Throttle valve housing
- 3 Air guide housing 4 Air flow sensor
- 5 Fuel distributor
- 7 Silencer (damper)
- 15 Control unit
- 16 Oxygen sensor
- 17 Frequency valve
- 18 Throttle valve switch
- 19 Temperature switch, oil 16 °C/61 °F
- 31 Exhaust manifold
- 33 Primary catalyst
- a Leak-off connection

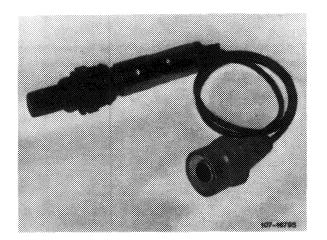
#### Components of lambda control

## Oxygen sensor

The oxygen sensor is screwed into front part of exhaust pipe and measures the oxygen content in exhaust gases.

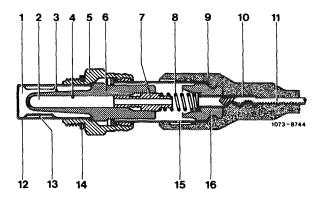
#### Construction

The protective casing (12) protects the ceramic probe (6) against mechanical influences. The outer part of the ceramic body is in contact with the exhaust gases, the inner side with the surrounding air. The ceramic surfaces are coated with a thin layer of gas permeable platinum. In addition, a porous ceramic layer has been added on the exhaust side, which protects the platinum surface underneath against fouling from combustion materials, ensuring a long life of the oxygen sensor.



1074-8771/1

- Exhaust gas side
- Outside air side
- Outer electroconductive layer
- Inner electroconductive layer
- Probe body with hexagon
- Ceramic probe
- Contact bushing
- Contact spring
- Protective hood Crimp connector 10
- Connecting lead 11
- Case
- Exhaust gas intake slots
- Sealing ring
- Fresh air intake
- Insulator

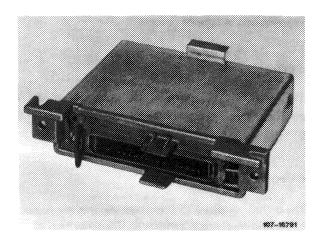


#### **Function**

At a temperature of approx. 300 °C/580 °F, the ceramic material becomes conductive to the oxygen ions. A different amount of oxygen between either side (exhaust gas side and fresh air side) of the adjoining surfaces and induces an electrical potential. The value of this potential represents the measurement for oxygen differential on both sides of the oxygen sensor. The oxygen sensor is highly sensitive at a range of  $\lambda = 1$  and transmits this output signal as actual value into control unit.

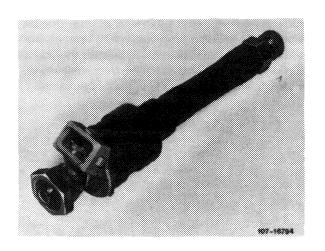
## **Control unit**

The control unit is located in righthand legroom behind lateral paneling. The unit comprises a printed circuit which controls the air-fuel mixture to the ideal value of  $\lambda = 1$ .



## Frequency valve

The frequency valve is attached to the air flow sensor housing. It is connected to a fuel line from the lower chamber of the fuel distributor via pressure damper (silencer) to the return line of the warm-up compensator.



#### Throttle valve switch

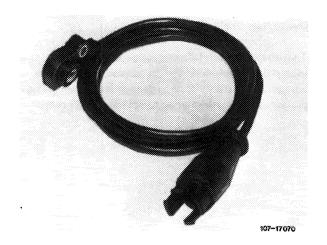
The throttle valve switch is attached to throttle valve housing and has two functions: idle speed and full load contact.

## Idle speed contact

The idle speed contact on throttle valve switch limits the control range and thereby serves to stabilize idle speed.

#### Full throttle contact

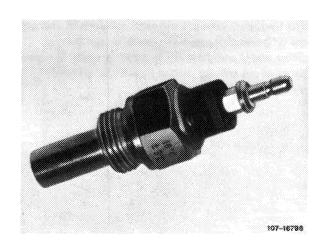
When the vehicle is driven in full throttle range (throttle valve at full throttle stop) the full throttle contact in control unit serves to set a fixed on/off ratio 60: 40 (slightly richer).



# Temperature switch oil 16 ± 3 °C/61 ± 5.4 °F

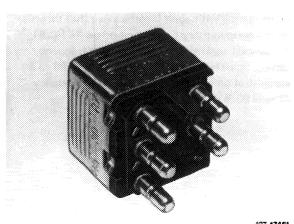
The temperature switch is screwed into oil filter top. Below approx. 16 °C/61 °F engine oil temperature the control unit is connected to minus by way of the closed temperature switch and is set to a fixed on/off ratio of 60/40.

The temperature switch opens at approx. 16 °C/61 °F engine oil temperature and interrupts the minus connection. The control unit will then take charge of on/off ratio.



## Voltage supply relay

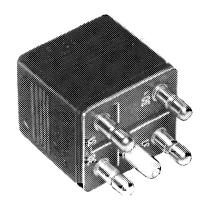
A relay is installed under instrument panel behind glove box for voltage supply to lambda control.



107-17461

## Overvoltage protection

To prevent damage to components of lambda control caused by increased voltage of vehicle circuit (quick-charging of battery, loose battery pole) an overvoltage protection is attached prior to voltage supply relay.



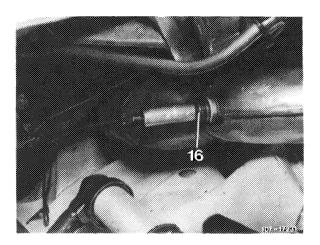
154 - 17174

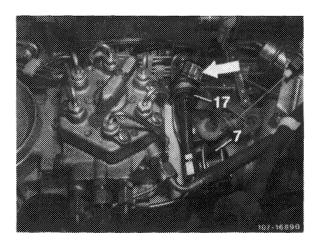
## Operation

The oxygen probe (16) is screwed into front exhaust pipe and provides a voltage at an operating temperature above 300  $^{\rm OC}/572$   $^{\rm OF}$  depending on oxygen content in exhaust gas and thereby informs the control unit whether the air-fuel mixture is richer or leaner than  $\lambda = 1$ .

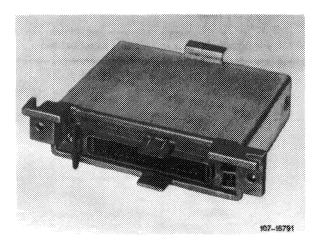
The signal coming from the oxygen probe is converted in control unit into voltage signals which are then transmitted to the frequency valve (17).

The frequency valve is a magnetic valve which changes the differential pressure on control slot of control piston and thereby the injected fuel quantity in dependence of the arriving voltage signals (on/off ratio) (refer to 07.3 Fuel distributor).





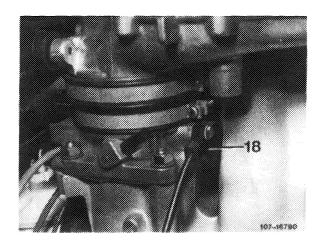
When driving with open throttle valve (full throttle) or at a temperature of engine oil below 16 °C/61 °F the lambda control is inoperative. The frequency valve is operated at a fixed on/off ratio of 60 to 40 via control unit, which means that the frequency valve is 60 % opened and 40 % closed.

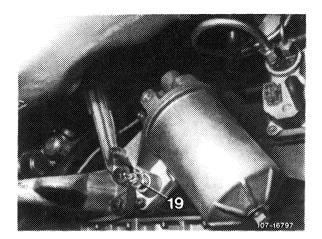


The two operating conditions are activated by the throttle valve switch (18) or the temperature switch for oil (19).

After driving 30 000 miles, a warning lamp "oxygen probe" in instrument cluster indicates that replacement is required.

We are therefore recommending replacement of oxygen probe every 30 000 miles.



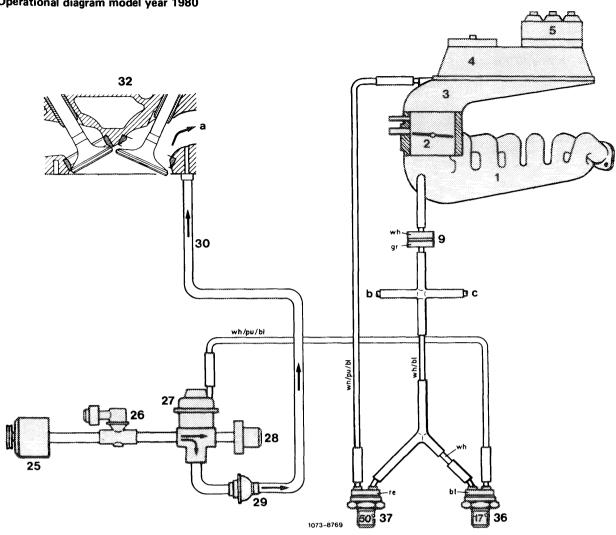


# C. Air injection

For maximum warm-up characteristics of engine we recommend the injection of air into hot zone behind exhaust valves at a coolant temperature between 17 °C/62 °F and 50 °C/122 °F.

The oxygen probe will then detect a lean mixture and the air-fuel mixture will be slightly enriched via control unit.

## Operational diagram model year 1980



- Intake manifold
- Throttle valve housing
- Air guide housing
- Air flow sensor
- Fuel distributor Orifice 5
- 25 Air pump

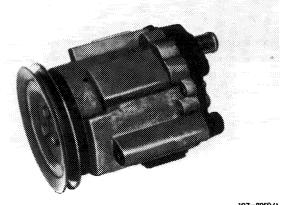
- Pressure relief valve
  Air relief valve
  Silencer
  Check valve
  Intake line
  Cylinder head
  Thermovalve 17 °C/
  Thermovalve 50 °C/ Cylinder head Thermovalve 17 °C/62 °F Thermovalve 50 °C/122 °F
- To exhaust manifold
- To ignition distributor To warm-up compensator
- Color code
- bl = blue
- gr = green
- pu = purple re = red
- wh = white

# Components of air injection system:

## Air pump model year 1980

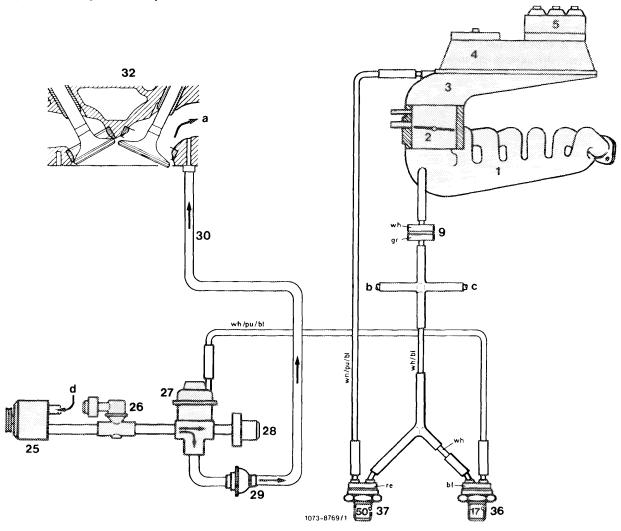
The air pump is a vane-type (impeller) pump with maintenance-free rotary filter, which cleans the sucked-in air.

Fastening of air pump has been changed from inch to metric threads. As a result, the fastening bracket has also been changed.



107-8959/1

## Operational diagram model year 1981



- Intake manifold
- Throttle valve housing Air guide housing Air flow sensor

- Fuel distributor
- Orifice
- 25 Air pump
- Pressure relief valve
- Air relief valve Silencer
- 26 27 28 29 30 32 36 37
- Check valve Intake line

- Cylinder head Thermovalve 17 °C/62 °F Thermovalve 50 °C/122 °F
- To exhaust manifold
- b To ignition distributor
- To warm-up compensator
- c To warm-up com d From air cleaner

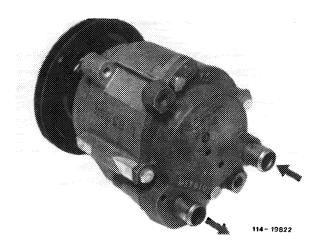
Color code

bl = blue gr = green pu = purple re = red

wh = white

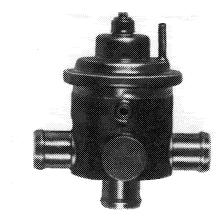
## Air pump model year 1981

The air pump sucks the intake air from clean air end of air cleaner. To make sure that no oil or condensate is sucked up by engine breather, a rubber hood is mounted inside in air cleaner. The air cleaner and the air pump are provided with one connection each.



#### Air switchover valve (air relief valve)

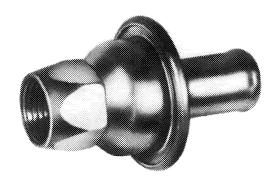
Design and operation of air switchover valve (41) is similar to already known air relief valves with breather. However, this valve is employed here to switch over air injection.



107-9139

#### Check valve

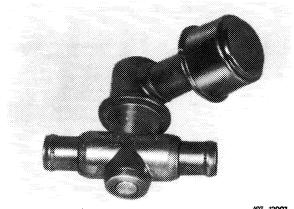
The check valve prevents hot exhaust gases from entering air line.



107-9193

#### Pressure relief valve

Excess air delivered by air pump at high engine speeds is diverted into the open air by the pressure relief valve starting at a line backpressure of approx. 0.266 bar gauge pressure. An air filter is mounted on pressure relief valve for silencing.



107 - 13007

# Thermovalve 17 °C/62 °F (color code blue)

The thermovalve is screwed into sensor box of cylinder head and opens at approx. 17 °C/62 °F coolant temperature. Below 17 °C/62°F coolant temperature the bimetallic strip rests against O-ring and closes connection "B".

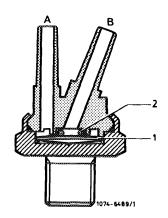
Above 17 °C/62 °F coolant temperature the bimetallic strip will snap downwards under influence of heat. Both connections are connected to each other.



107-10895

The vacuum line to intake manifold should be plugged to connection "B", since this alone will guarantee absolutely tight sealing between bimetallic strip and O-ring.

- 1 Bimetallic strip
- 2 O-ring
- A Vacuum terminating line
- 3 Vacuum originating line



## Thermovalve 50 °C/122 °F (color code red)

The thermovalve is also screwed into sensor box of cylinder head and opens at approx. 50 °C/122 °F.

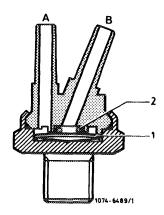
Below 50  $^{\rm o}$ C/122  $^{\rm o}$ F the vacuum of primary thermovalve 17  $^{\rm o}$ C/62  $^{\rm o}$ F cannot be reduced via thermovalve 50  $^{\rm o}$ C/122  $^{\rm o}$ F.

Above approx. 50 °C/122 °F coolant temperature the bimetallic strip reverses under influence of heat and connection (A) to air guide housing is cleared.

The vacuum hose from thermovalve 17 °C/62 °F or intake manifold should always be plugged to diagonal connection (B), since this alone will guarantee absolutely tight sealing with valve closed.

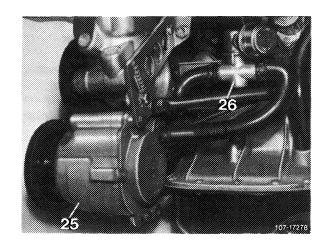


107-10895

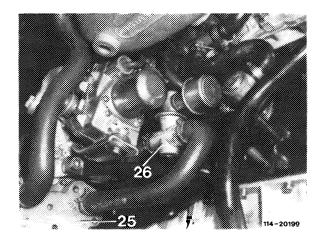


## Operation

The air pump (25) driven by the crankshaft by means of a V-belt is continuously delivering air when the engine is running. The air flows to pressure relief valve (26), which diverts excess air delivered at high engine speeds into the open air starting at a back-pressure of approx. 0.266 bar.

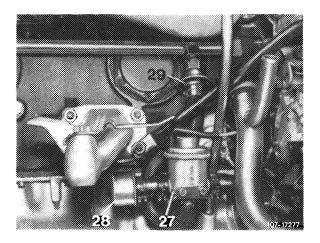


Model year 1980

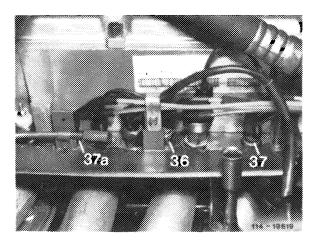


Model year 1981

From pressure relief valve (26) the air is either blown into the injection ports in cylinder head or through silencer (28) into the atmosphere.



The air switchover by means of diverter valve is controlled via thermovalves 17  $^{\circ}$ C/62  $^{\circ}$ F (36) and 50  $^{\circ}$ C/122  $^{\circ}$ F (37).

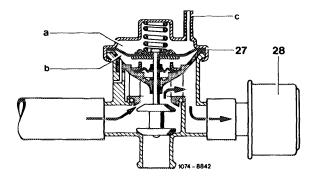


Three temperature ranges will result:

# Coolant temperature below 17 °C/62 °F (air diverted to atmosphere)

Thermovalves (36 and 37) are closed and the upper diaphragm chamber (a) of diverter valve (27) is positively vented. The injection line to cylinder head is closed by compression spring in diaphragm chamber (a), the delivered air is diverted to atmosphere via silencer (28).

This will prevent any thermic overload of catalysts through increased mixture preparation during warm-up.



# 2. Coolant temperature between 17 °C/62 °F and 50 °C/122 °F

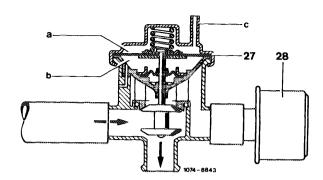
(air injected into cylinder head)

In this temperature range, the thermovalve (36) is open, the intake manifold vacuum will activate the diaphragms of diverter valve (27).

The connection to damper valve (28) is closed and the delivered air is injected via check valve (29), injection line (30) into cylinder head.

The air injection provides an optimal mixture composition during warm-up, because:

- The mixture enrichment is not cancelled by warmup compensator upon start of lambda control (approx. 300 °C/572 °F of oxygen sensor).
- The air injection for the 3-way catalysts, which are already effective at warm-up, is operating at ≈ λ = 1 to provide the exhaust gas composition required for optimal operation of catalysts, even though the engine is operated at < λ = 1 (richer).</li>

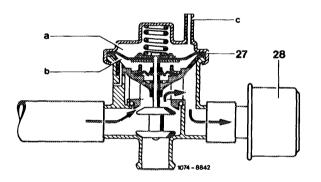


## Coolant temperature above 50 °C/122 °F (air diverted to atmosphere)

Thermovalves (36 and 37) are open and the vacuum line system (warm-up compensator, ignition retard and air injection) is positively vented.

The compression spring in upper diaphragm chamber (a) of diverter valve (27) closes the connection to air injection line. The air delivered by the air pump is now blown into the atmosphere via silencer (28).

This will prevent any thermic overload of catalysts.

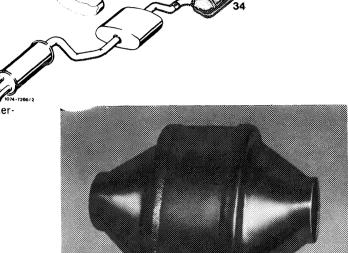


# D. Catalysts

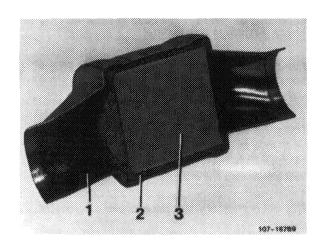
The catalysts are located in exhaust system in front of the mufflers and are designed as 3-way catalysts, which means that the shares of CO (carbon monoxide), CH (hydrocarbons) and  $\mathrm{NO}_{\mathbf{X}}$  (nitric oxides) in the exhaust gases in combination with oxygen probe (at  $\lambda$ = 1) are uniformly reduced to a minimum quantity.

- Exhaust manifold
- Primary catalyst
- Underfloor catalyst
- Flange connection on model 123

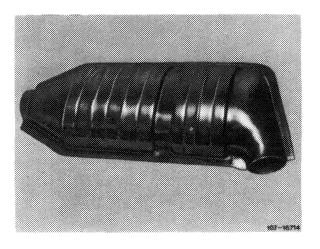
We distinguish between primary catalyst and underfloor catalyst.



# Primary catalyst

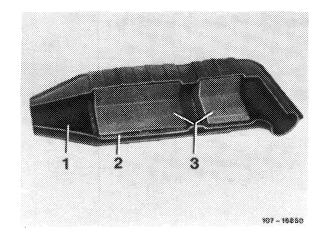


- Housing
- Wire mesh
- 3 Monolith



Underfloor catalyst

The catalysts consist of a monolith (3), a honeycomb structure of ceramic material, which is elastically mounted in a wire mesh structure (2).



- Housing Wire mesh Monolith

The precious-metal coating on the monolith, the actual catalyst, accelerates the reduction or oxidation of toxic materials.

Operate engine only on unleaded gasoline to keep the catalysts operational.

Avoid overheating the catalysts.

Continued overheating destroys the catalysts, which means that the monoliths may melt.

Catalysts may overheat for the following reasons:

a) Lack of engine maintenance.

Spark plugs in proper condition are important for the life of catalysts.

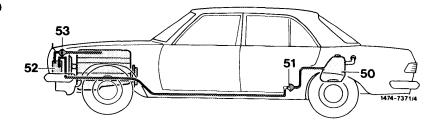
- b) Due to irregular firing, the fuel-air mixture becomes too rich.
- c) Emission control system has been tampered with.

## E. Fuel evaporation control system

The fuel evaporation control system is installed to improve emissions which are not related to engine combustion.

## Operational diagram model year 1980

- 50 Fuel tank 51 Vent valve Vent valve unit
- Charcoal canister
- 53 Purge valve

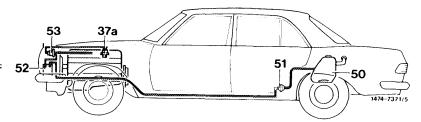


## Operational diagram model year 1981

37a Thermovalve 50 °C/122 °F

50 Fuel tank 51 Vent valve unit Charcoal canister

Purge valve

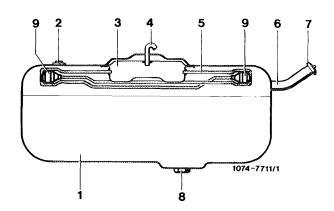


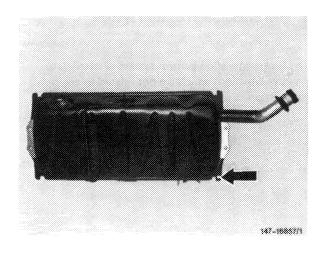
## Components of fuel evaporation control system:

## Fuel tank

The positive and negative venting system on model 123 has been modified. One breaker vessel each has been attached at outer ends of tube system.

- Fuel tank
- Filler neck
- Immersion tube transmitter Compensating tank
- Closing cap Connecting fuel feed line 8
- Connection vent valve unit 9 Breaker vessel
- Tube system
- To identify fuel tank with breaker vessels, a 6 mm hole has been drilled below into righthand rim (arrow). If a fuel tank with this designation is replaced, make sure that the spare tank also has this identification for breaker vessels.



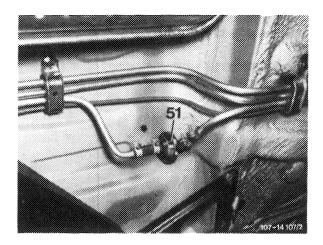


#### Vent valve unit

The vent valve unit (51) is located under vehicle at level of rear legroom.

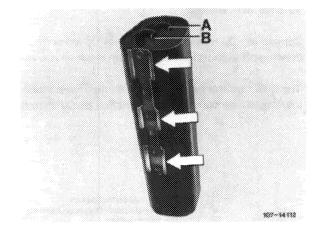
The unit comprises a negative vent valve and a positive vent valve.

**Note:** The vent valve unit is optionally available in two versions which are, however, identical in function and operation.



## Charcoal canister

The fuel evaporation vapors from fuel tank are stored in charcoal canister and drawn-off again from tank while driving.

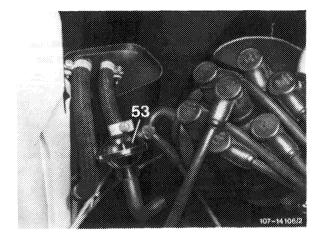


A Draw-off connection
B Connection tank ventilation

## Purge valve model year 1980

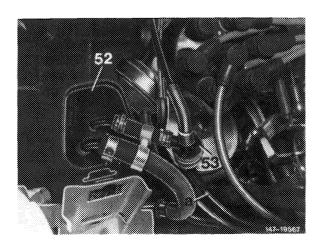
The purge valve (53) is located in the draw-off line from charcoal canister to throttle valve housing.

**Note:** The purge valve is optionally available in two versions which are, however, identical in function and operation.



## Purge valve model year 1981

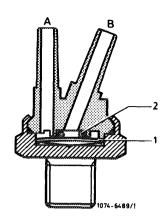
The purge valve is also installed in draw-off line from charcoal canister to throttle valve housing. It is identified by the vacuum connection (to thermovalve 50 °C/122 °F).



# Thermovalve 50 °C/122 °F (color code red) model year 1981

The thermovalve is installed in sensor box of cylinder head and opens at 50 °C/122 °F coolant temperature.

- Bimetallic strip
- O-ring
- To purge valve
  To throttle valve housing

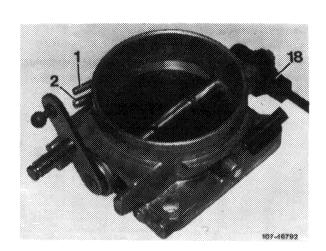


## Throttle valve housing

Connection (2) on throttle valve housing serves for drawing-off evaporation vapors from charcoal canister.

The throttle valve switch (18) is attached for controlling lambda control (idle speed and full throttle stop).

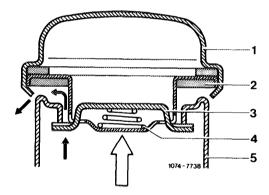
- Connection vacuum advance
- Draw-off connection charcoal canister Throttle valve switch



## Fuel tank closing cap

The fuel tank cap has been modified starting model year 1978 to prevent increased overpressure in fuel tank.

- Closing cap Sealing ring
- Clamp
- Compression spring
- Filler neck

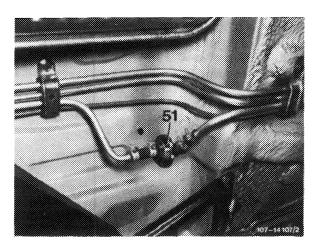


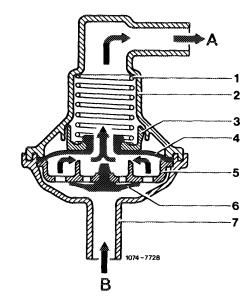
## Operation

## Evaporation control system model year 1980/81

The vent valve unit (51) increases the pressure in fuel tank to 30-50 mbar. As a result, less fuel evaporation vapors will escape from the fuel tank.

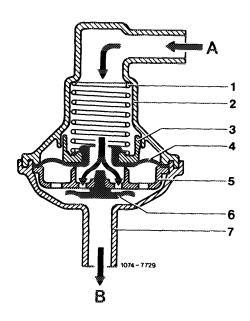
If the pressure in fuel tank attains 30-50 mbar the pressure relief valve (negative vent valve) (4) opens so that the fuel evaporation vapors can flow to charcoal canister where they are stored with the engine stopped.





## Vent valve unit to charcoal canister open

- Compression spring
- Valve housing
- Spring retainer Pressure relief valve
- (negative vent valve) Valve disc
- Vacuum relief valve (positive vent valve)
- Connection
- A Connection, charcoal canister B Connection, fuel tank

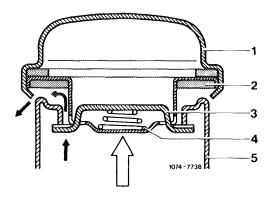


Vent valve unit to fuel tank open

When the fuel is cooling down, the reduced volume is compensated by the intake of air or fuel vapors from the charcoal canister via vacuum relief valve (positive vent valve) (6) starting at a vacuum of 1–16 mbar. If the vacuum in the fuel tank drops below 1 mbar, the vacuum relief valve (positive vent valve) (6) will close.

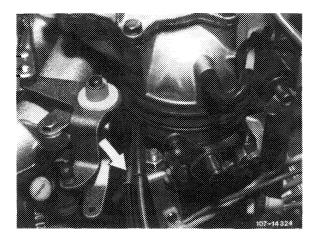
If, as a result of a malfunction in evaporation control system, the pressure in fuel tank increases by more than 0.1–0.3 bar, the fuel evaporation vapors can escape from fuel tank by way of closing cap.

- 1 Closing cap
- 2 Sealing ring
- Clamp
- 4 Compression spring
- 5 Filler neck



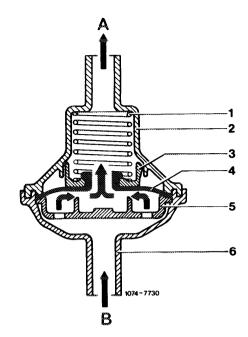
# Purge system model year 1980

The charcoal canister is connected to throttle valve housing by means of a line, in which the purge valve is installed.



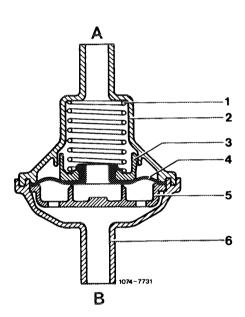
Arrow = drawn-off connection throttle valve

If, with the engine running, the vacuum of 30–50 mbar in purge line is exceeded, the purge valve will open. The fuel evaporation vapors stored in charcoal canister can be drawn off depending on position of throttle valve.



## Purge valve opened

- Compression spring Valve housing
- Spring retainer
- Pressure relief valve
- (negative vent valve)
- Valve disc Connection
- Connection, throttle valve
- B Connection, charcoal canister



# Purge valve closed

When the throttle valve is opened, the two purge openings, which terminate in a common passage, are progressively exposed to the venturi vacuum. This will result in a metered purging in the lower partial load operating range of the engine without influencing the driving characteristics.

At idle and during deceleration (throttle valve closed) the two purge openings are on atmospheric side of throttle valve. The purge valve is closed, there is no purging of charcoal canister.

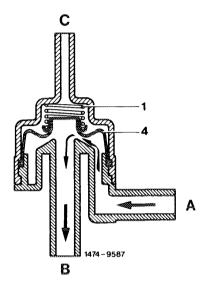
## Purge system model year 1981

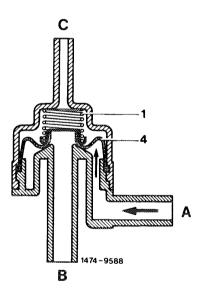
The charcoal canister is connected to throttle valve housing by a line in which the purge valve is installed.

With the engine running and at a coolant temperature above approx. 50 °C/122 °F, intake manifold vacuum is applied to the purge valve through the thermovalve with the throttle valve slightly raised. Diaphragm (4) is pulled in upward direction against the spring force and connection from A to B is made.

## Purge valve opened

- Compression spring Diaphragm Connection, charcoal canister
- Connection, throttle valve housing
- C Vacuum connection



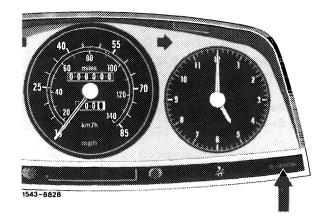


Purge valve closed

## F. Oxygen sensor renewal indicator

Emission control legislation specifies that the oxygen sensor must be renewed once after 30 000 miles. This is indicated by an "oxygen sensor" indicator lamp (arrow) in instrument cluster lighting up.

The oxygen sensor is renewed in the USA and in Canada only.

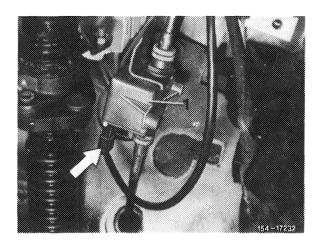


The mileage indicator is attached under instrument panel and is driven by tachometer shaft. When the respective number of miles is attained, a contact will close and the "oxygen sensor" indicator lamp will light up.

After replacing the oxygen sensor, the indicator lamp is made inoperative by pulling-off plug (arrow) on mileage counter.

**Note:** Prior to installing oxygen sensor, coat its threads with hot lubricating paste 000 989 88 51.

The tightening torque of oxygen sensor is 50-60 Nm.



# G. Hints for troubleshooting lambda control

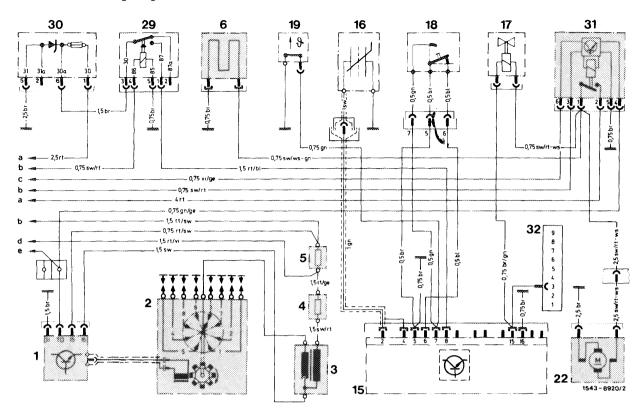
For complaints such as:

Poor warm-up characteristics of engine, hunting at idle, not accepting gas or splashing during acceleration, proceed as follows:

- 1 Check frequency valve while running engine at operating temperature and at idle, place hand on output end (fuel hose) of frequency valve to check for noticeable operation. If frequency valve is not operating, perform test program (14–100).
- 2 Check on/off ratio and regulate, if required (07.3–105).
- 3 Check adjustment of throttle valve switch and correct, if required (07.3–170).
- 4 Check acceleration enrichment of warm-up compensator (07.3–175).
- 5 Check fuel pressures and firing point and correct, if required (07.3-120 or 15-500).
- 6 Check engine for mechanical condition and eliminate faults, if required.

There should be no more faults upon completion of these complaints.

# H. Electric wiring diagram lambda control



- 1 Transistorized ignition
- Ignition distributor (engine 117)
  Ignition coil
  Pre-resistance 0.6 ohm

- Pre-resistance 0.4 ohm
- Warm-up compensator
- 15 Lambda contro 16 Oxygen sensor Lambda control unit

- Frequency valve
- Throttle valve switch
  Temperature switch 16 °C/61 °F
  Fuel delivery pump
  Relay voltage supply
- 18 19 22 29
- Overvoltage protection
  Fuel pump relay (electronic)
- 32 Diagnosis socket
- b
- Cable connector, terminal 30 Fuse box, terminal 15 Relay air conditioning/starter terminal 87
- Starter, terminal 16
  Diagnosis socket, bushing 1