## Test values

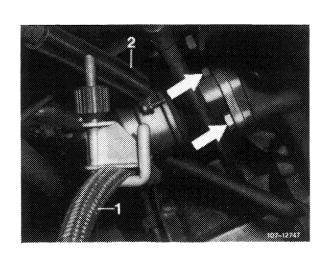
	Measuring point	prior to pump inlet	
Vacuum (suction end)  Delivery pressure (pressure end)	at starting speed mbar (mm Hg)	335-470 (250-350)	
	max. pressure drop within first minute mbar (mm Hg)	95 (70)	
	Measuring point	following pump outlet	
	at starting speed bar gauge pressure	0.20	
	max. pressure drop within first mini bar gauge pressure	ute 0.05	
Special tool			
Clamp	000-1001	000 589 40 37 00	
Conventional tool			
Fuel pump pressure vacuum tester	e.g. made b	e.g. made by Bosch, EFAW 177	
	e.g. made b	y SUN, VPT 212	

## Checking vacuum at suction end

- 1 Short ignition system. For this purpose, connect cable from ground to terminal 1 of ignition coil.
- 2 Pinch suction hose. Pull off suction and pressure hose.

Connect tester at suction end.

Suction hose
 Pressure hose



3 Crank engine with starting motor until vacuum is no longer increasing. Compare indicated value with rated value. Watch pressure drop.

## Checking delivery pressure at pressure end

- 4 Connect tester at pressure end.
- 5 Crank engine with starting motor until delivery pressure is no longer increasing. Compare indicated value with rated value. Watch pressure drop.

**Note:** If the vacuum or delivery pressure is not attained, check whether infiltrated (false) air is sucked in at rubber sealing ring (1). Renew sealing ring, if required, and repeat test.

