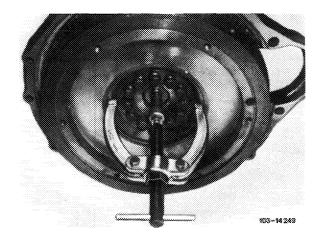
03-330 Removal and installation of radial ball bearing and closing ring in crankshaft

Special tools		
Countersupport for internal puller	1004-7724	000 589 33 33 00
Internal puller 14.5–18.5 mm	11004-7247	000 589 25 33 00

Removal

1 Pull ball bearing and closing ring out of crankshaft together with countersupport and internal puller.



Installation

- 2 Provide new ball bearing (1) with anti-friction bearing grease and knock into crankshaft with a suitable mandrel.
- 3 Knock-in closing ring (2).

