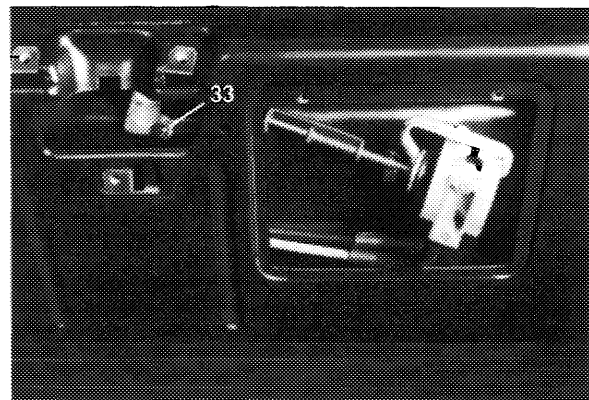


Color code of vacuum lines for central interlock

Vacuum line	Color code	
	1st version	2nd version
Interlocking line (25)	white	yellow-red
Unlocking line (26)	black	yellow-green

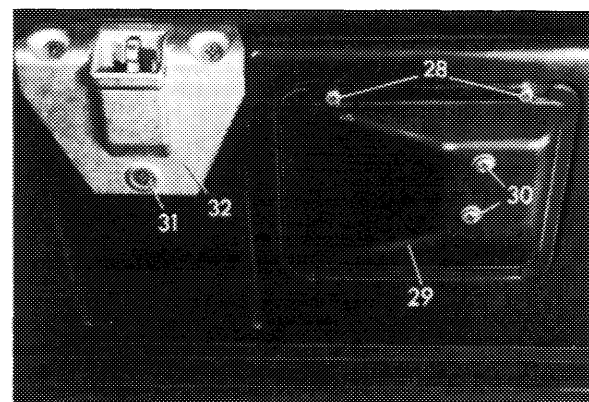
Removal

- 1 Unscrew oval head screws (28) from lefthand cover of rear center piece (29).
- 2 Unscrew both oval head screws (30) from vacuum element.
- 3 Remove cover of rear center piece.
- 4 Unscrew countersunk screws (31) and remove lock body (32).



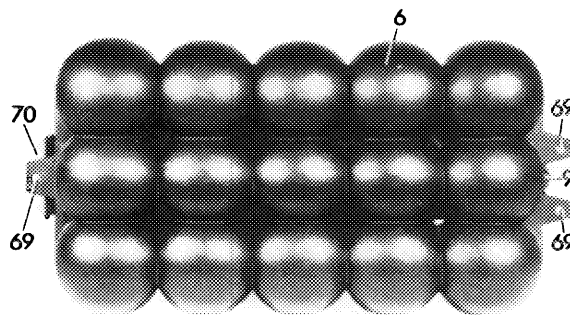
80-8806

- 5 Remove locking ring (33) of control rod.



80-8804

7 Drill-out all rivets (69) and remove bracket (70).



6 Vacuum supply tank
9 Seal

69 Rivets
70 Bracket

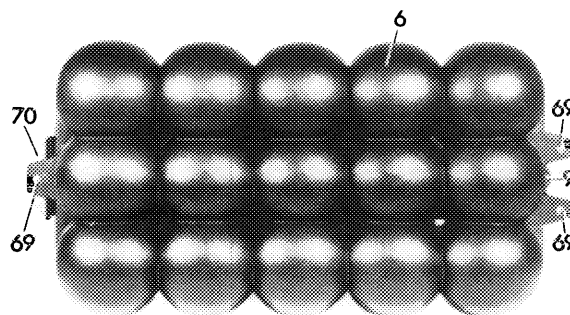
180-9177

Installation

8 Push new seal (9) into vacuum supply tank (6).

9 Attach bracket (70) to vacuum supply tank (6) with rivets (69).

10 Push vacuum line (23) into seal (9).



180-9177

11 Insert vacuum supply tank (6) with bracket (70) and tighten with hex. nuts (68).

12 Install panelling of front wall left inside.

13 Install bulkhead (67) left and attach with hex. screws (66).

