

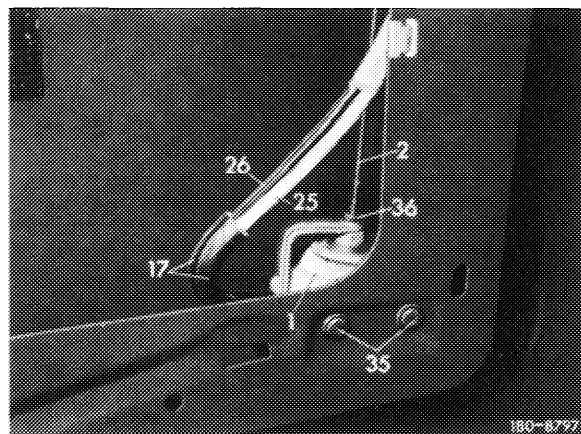
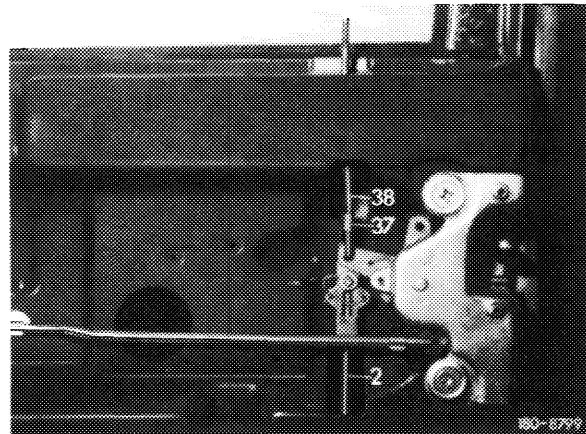
**Color code of vacuum lines for central interlock**

Vacuum line	Color code	
	1st version	2nd version
Interlocking line (25)	white	yellow-red
Unlocking line (26)	black	yellow-green

**1st Version up to production August 73**

**Removal**

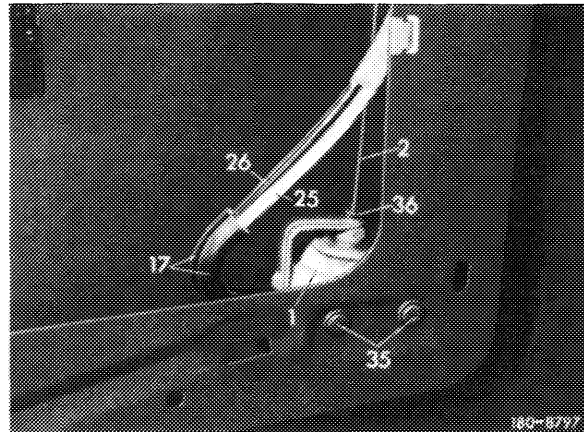
- 1 Remove door lining.
- 2 Remove safety clip (37) and safety rod (38).
- 3 Pull connections (17) with interlocking line (25) and unlocking line (26) from vacuum element (1).
- 4 Unscrew oval head screws (35).
- 5 Remove vacuum element with control rod.
- 6 Loosen counter nut (36) on vacuum element (1) and unscrew control rod (2).



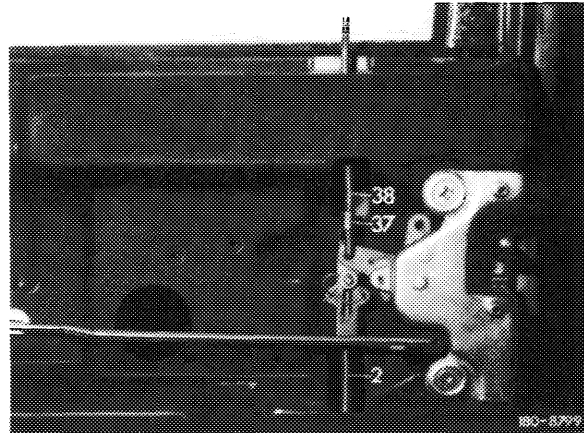
## Installation

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- 7 Screw control rod (2) into vacuum element (1) up to stop and secure with counter nut (36).
- 8 Insert vacuum element with control rod into front passenger door and tighten with oval head screws (35).
- 9 Connect interlocking line (25) and unlocking line (26) with connections (17) to vacuum element (1).

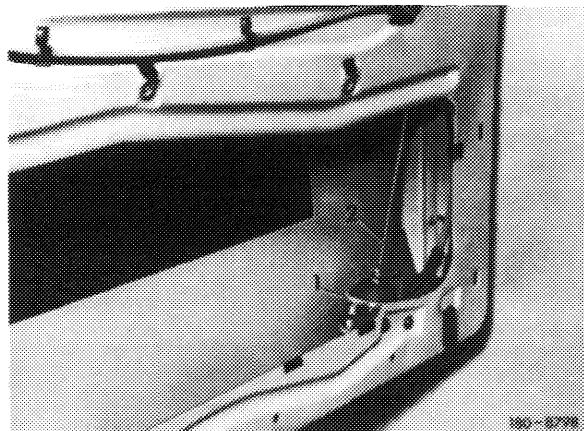


- 10 Attach safety rod (38) and control rod (2) to door lock and secure with safety clip (37).



**Attention!** Due to a change of the inner door panel, the vacuum element is installed in turned-around position since February 1973.

- 11 Install door lining.

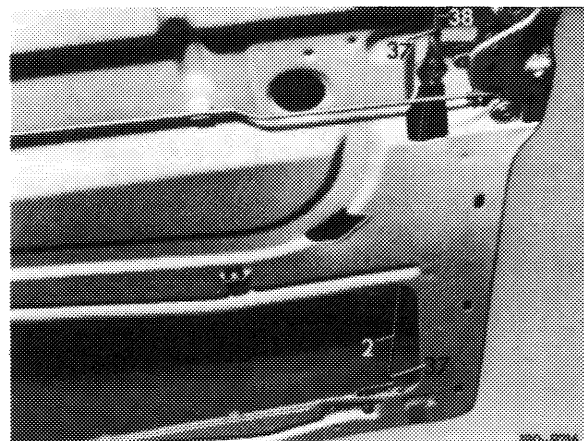


## 2nd version starting production August 73

### Removal

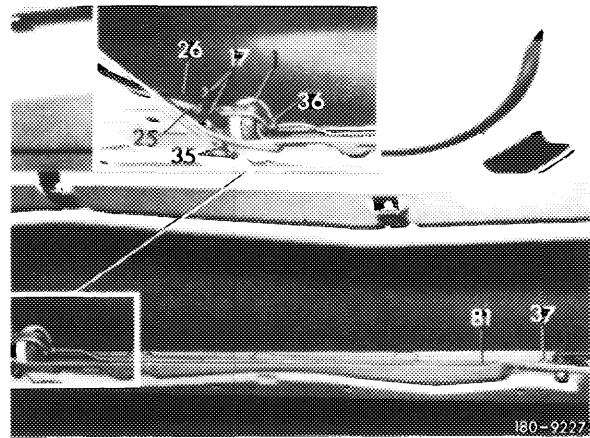
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- 12 Remove safety clip (37) and safety rod (38).
- 13 Remove safety clip (37) at bottom and control rod (2).



14 Pull connections (17) with interlocking line (25) and unlocking line (26) from vacuum element (1).

15 Remove safety clip (37) and disconnect actuating rod (81) on angle lever.

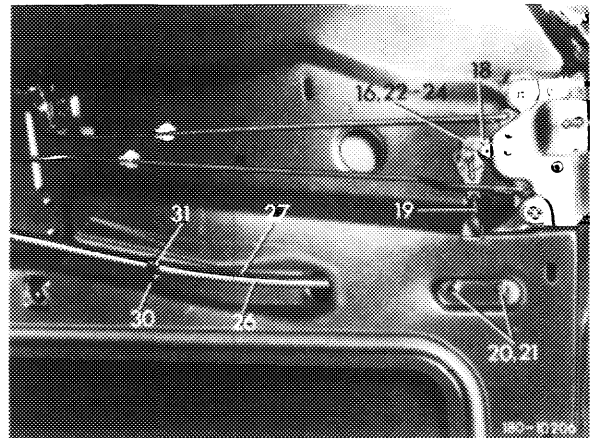


Layout in sedans

16 Unscrew oval head screws (35) from vacuum element.

17 Remove vacuum element with actuating rod.

18 Loosen counternut (36) of actuating rod (81) on vacuum element (1) and unscrew actuating rod.



Layout in coupes

## Installation

19 Screw actuating rod (81) into vacuum element (1) up to stop and secure with counternut (36).

20 Insert vacuum element with actuating rod into front passenger door and tighten with oval head screws (35).

21 Attach actuating rod (81) to angle lever by means of safety clip (37).

22 Connect connections (17) with interlocking line (25) and unlocking line (26) to vacuum element (1).

23 Attach control rod (2) to angle lever and secure with safety clip (37).

24 Attach safety rod (38) and control rod (2) to door lock and secure with safety clip (37).

25 Install door lining.

