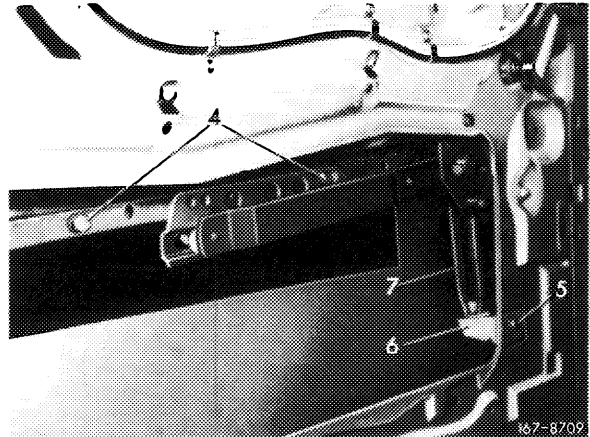


Removal

- 1 Remove door lining.
- 2 Remove door sheet.
- 3 Remove outside rear view mirror (72–270).
- 4 Remove trimstrip at beltline.
- 5 Remove sealing strip inside and outside.

- 6 Unscrew both screws (4).
- 7 Unscrew screw (5) and remove bearing bracket (6).
- 8 Push front window guide rail (7) slightly forward and pull side window out of guide rails.
- 9 Turn side window with rear end up and remove in upward direction.



Installation

- 10 For installation proceed vice versa.

Renew door sheet and bond well.