

Removal

- 1 Remove heater box.
- 2 Remove clips (1) on front end of heater box with offset circlip pliers (Fig. 1).

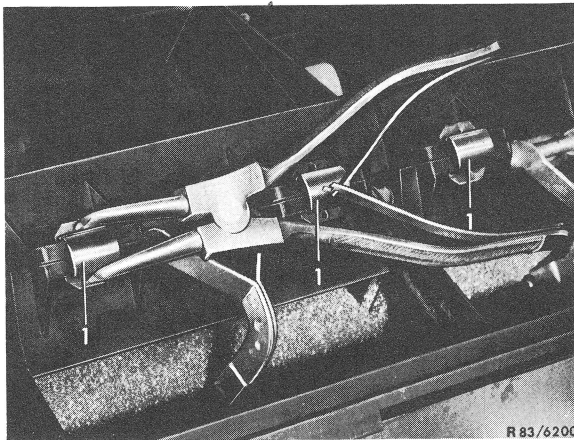


Fig. 1

- 1 Clips on heater box bottom

- 3 Pull the two clips (2) with circlip pliers off in direction of arrow and remove shim (3) (Fig. 2).
- 4 Remove front end of heater box. Watch bearings (8) (Fig. 6).
- 5 Remove heat exchanger.

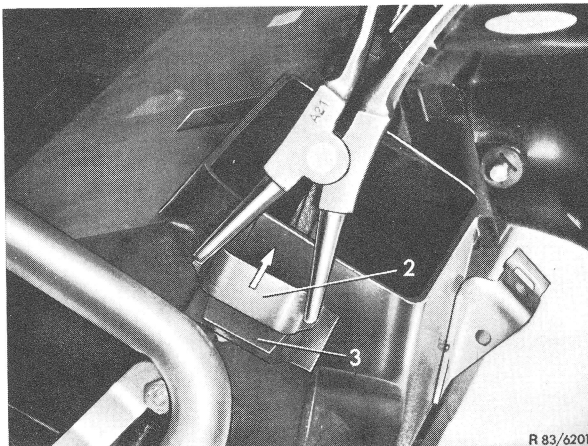


Fig. 2

- 2 Clips on heater box top
- 3 Shim

Installation

- 6 Insert sealing strips (4) into heater box bottom as shown in Fig. 3.

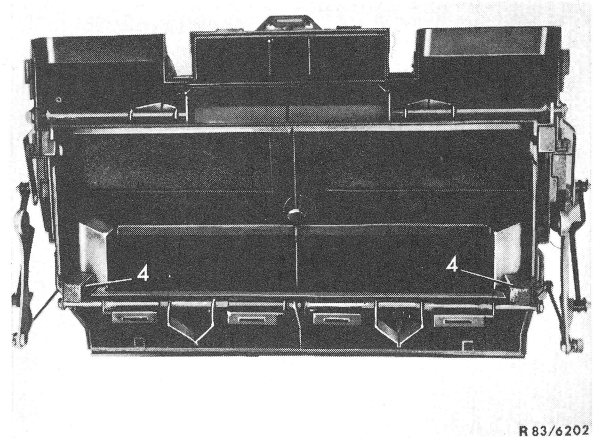


Fig. 3

- 4 Sealing strips bottom

- 7 Place heat exchanger (5) as shown in Fig. 4 with bottom end into heater box on sealing strips (4).

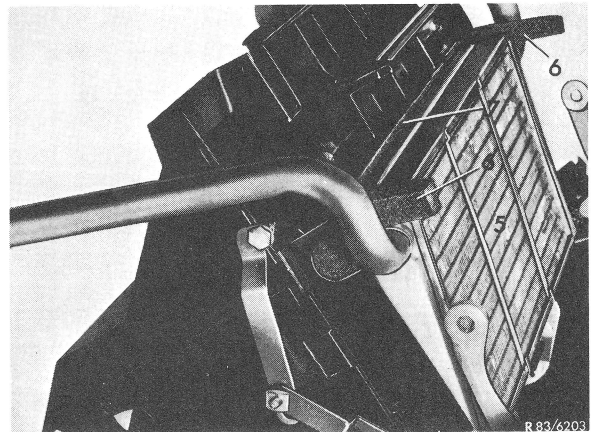


Fig. 4

- 5 Heat exchanger
- 6 Sealing strips top
- 7 Heat exchanger seal

83.1 Removal and Installation of Heat Exchanger

8 Place sealing strip (6) on top of heat exchanger (5) and push heat exchanger completely into housing. Make sure that the seal (7) rests correctly against heat exchanger.

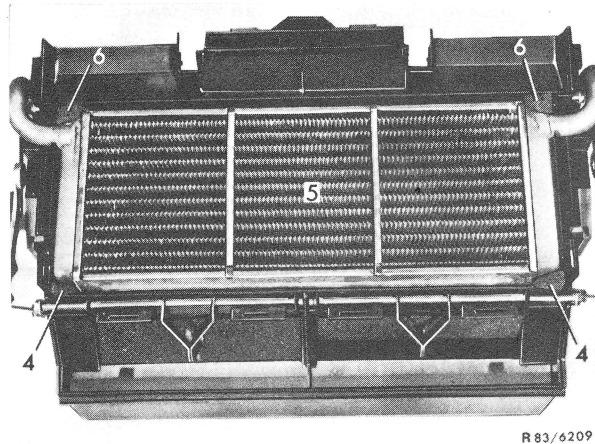


Fig. 5

- 4 Sealing strip bottom
- 5 Heat exchanger
- 6 Sealing strip top

9 Push sealing strips (4 and 6) into corners (Fig. 5).

10 Position front end and attach with clips (1) (Fig. 1).

11 Insert bearings (8) on both ends and mount clips (2) with intermediate shim (3) (Fig. 6).

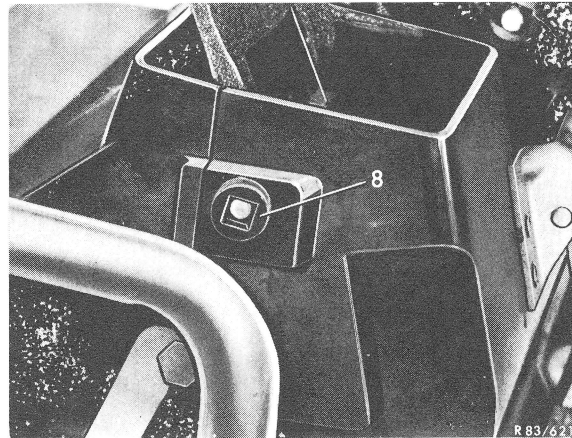


Fig. 6

- 8 Bearing for flap actuation