

Checking Steering

Checking Play of Steering Components	Job No. 46.0-110
Checking Start of Manual Restriction	46.0-120
Check Oil Pressure of Power Steering Pump	46.0-130

Steering Coupling

Reconditioning of Steering Coupling	46.0-150
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Power Steering

Removal and Installation of Power Steering	46.1-310
Disassembly of Power Steering	R 46.1-320
Inspection and Repair of Power Steering	R 46.1-330
Assembly and Adjustment of Power Steering	R 46.1-340

Steering Linkage and Steering Levers

Removal and Installation of Pitman Arm	46.1-510
Removal and Installation of Intermediate Steering Lever	46.1-520
Removal and Installation of Steering Knuckle Arm	46.1-530
Removal and Installation of Track Rod	46.1-540
Removal and Installation of Drag Link	46.1-550

Steering Wheel, Jacket Tube, Steering Spindle, Steering Lock

Removal and Installation of Steering Wheel	46.1-610
A. Version 1, Steering Wheel with Plastic Foaming (Polyurethane)	/1
Production up to End of 1972	
B. Version 2, Steering Wheel with Plastic Foaming (Polyurethane)	/3
Production Starting 1973	
Removal and Installation of Jacket Tube	46.1-620
Removal and Installation of Steering Spindle	46.1-630
Steering Lock	46.1-640
A. Removal and Installation of Ignition Starting Switch	/1
B. Removal and Installation of Lock Cylinder	/2
C. Complete Removal and Installation of Steering Lock	/3

Power Steering Pump

Renewing Radial Sealing Ring of Power Steering Pump	46.0-700
Disassembly of Power Steering Pump	R 46.0-720
A. Vickers Pump VT 27	/1
B. Vickers Pump VT 49	/3
Checking and Reconditioning Power Steering Pump	R 46.0-730
Assembly of Power Steering Pump	R 46.0-740
A. Vickers Pump VT 27	/1
B. Vickers Pump VT 49	/5
Removal and Installation of Power Steering Pump	46.1-710