

Revision: Note and Attention added.

Steering coupling removed

**Note**

Starting June 1973 steering couplings are riveted and can no longer be reconditioned.

**Disassembly**

**1** Remove SL-lock (1) from both bolts (8), remove washers (2 and 3) and plastic washers (4). Then pull lower flange (5) from upper flange (7) and remove both bushings (6) (Fig. 1).

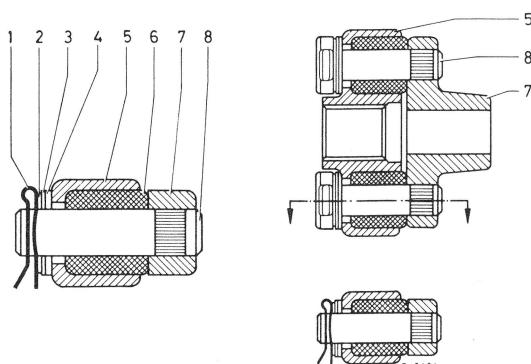


Fig. 1

1 SL-lock	5 Lower flange
2 Steel washer	6 Bushing
3 Spring washer	7 Upper flange
4 Plastic washer	8 Bolt

**Assembly**

**2** Press new bushing (6) into lower flange. Grease bolt (8) of upper flange lightly, then compress upper flange in lower flange slightly in vise.

Position plastic washers (4), spring washer (3) and steel washer (2) and insert SL-lock (1).

**Attention!** Make sure that the SL-locks are perfectly seated in bolt.

Top and bottom of both steering coupling versions are mounted in plastic bushings. **These bushings will decompose under the influence of brake fluid and anti-freeze.**

Proceed carefully when handling such fluids in engine compartment and cover steering coupling, if required.

To protect lubricant, do not direct steam jet against steering coupling.

