

Revision: Assembly Instructions in paragraph covering Steering.

General Checkup

- 1 Check free play on steering wheel while arresting front wheels. The free play on the steering wheel circumference should not exceed max. 25 mm.
- 2 If the steering wheel play is higher, check steering linkage, intermediate steering lever, steering gear and bearing play at front axle.*

Steering Linkage

- 3 Check play of steering linkage by energetic shaking of track rod and drag link.

If required, replace drag link or ball joints of track rods (46.1–540, 46.2–540, 46.3–540 and 46.1–550, 46.2–550, 46.3–550).

Intermediate Steering Lever

- 4 Check play of intermediate steering lever by energetically pushing lever up and down.

If required, replace rubber slide bearing in journal bearing (46.1–520, 46.2–520 and 46.3–520).

Steering

If no abnormal play is discovered in steering linkage and on front axle, remove steering and recondition or exchange.

Readjust pressure mechanism of steering shaft only **with steering removed**, while accurately observing adjusting instructions.