

Data

Caliper	Teves S 2–57	Bendix (Bx) FD 57	Teves SS 2–60	Bendix (Bx) FE 60
Housing dia.		$\frac{56.99}{57.04}$		$\frac{59.99}{60.04}$
Piston dia.		$\frac{56.97}{56.94}$		$\frac{59.97}{59.94}$
Shaft width for brake shoe		77 + 0.15		90 + 0.15

Lubricant

ATE-brake cylinder paste

Special Tools

Impact puller	115 589 14 33 00
Pulling device	116 589 04 33 00
Piston resetting pliers	111 589 07 37 00
Holding device for piston	self-made according to Fig. 5
Clamping device for piston	self-made according to Fig. 7
Piston gauge	001 589 30 21 00
Piston rotating pliers	000 589 36 37 00
Installation tool for dust cap Teves	self-made according to Fig. 15
Installation tool for heat shield Teves	000 589 49 63 00
Plate for installation device for heat shield Bendix (Bx)	self-made according to Fig. 17

Conventional Tools

Open double-box wrench SW 9 x 11 e.g. made by Hazet, order No. 612

Note

Do not separate the two halves of the caliper from each other, since the fastening bolts are tightened to a definite torque by the manufacturer.

Removal

- 1 Remove brake shoes (42.0–160).
- 2 Force dust cap (9) from housing with screwdriver (Fig. 1 and 2).

42.0 Replacement of Piston Seal on Front Axle Caliper

Fig. 1

Teves-version

2 Piston
9 Dust cap

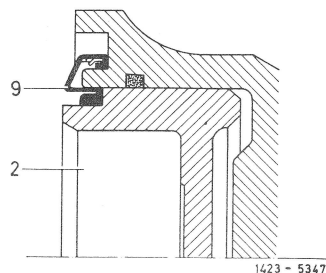
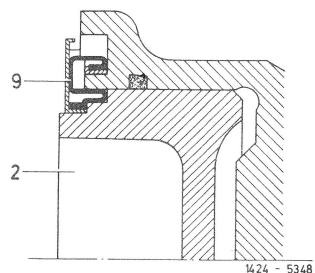


Fig. 2

Bendix (Bx)-version

2 Piston
9 Dust cap



3 Hold one piston (2) in caliper with piston resetting pliers (018). Then force out opposite piston with compressed air of approx. 0.5 bar overpressure (0.5 atü) (Fig. 3).

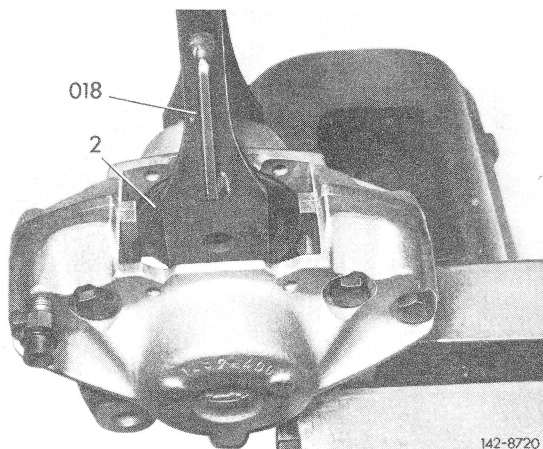


Fig. 3

2 Piston with heat shield
018 Piston resetting pliers

4 A piston rusted to the caliper bore cannot be forced out with compressed air, since the pressure required to release the piston would have to be very high. Proceed by holding the piston which is still moving with holding device (23) in caliper (Fig. 4). Remove both heat shields from pistons first. Then release stuck piston (2) by means of master cylinder and force out of bore.

Note: The holding device (23) is self-made according to dimensions in Fig. 5.

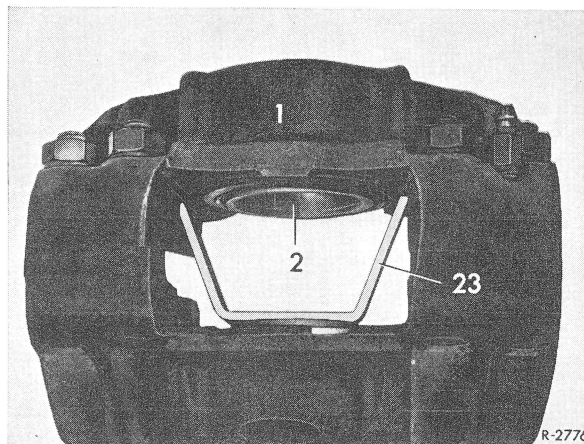


Fig. 4

1 Caliper 2 Piston 23 Holding device

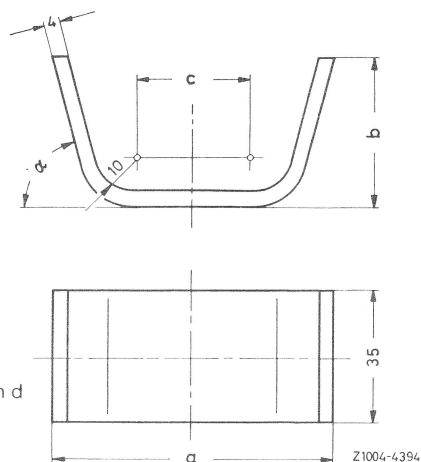


Fig. 5

Holding device

a = 75 c = 32 $\alpha = 78^\circ$
b = 46 d = 136

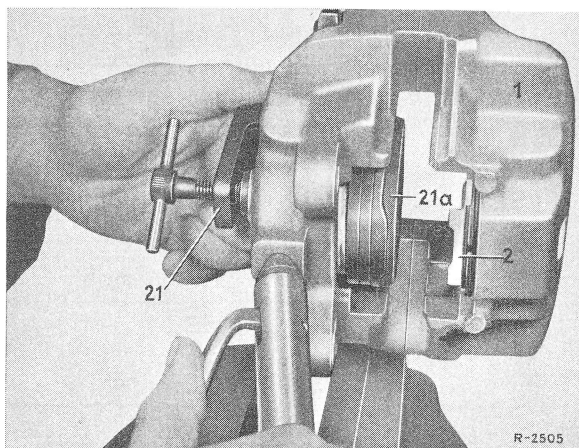


Fig. 6

1 Caliper 2 Piston with heat shield
21 Clamping device 21a Rubber plate

5 Position clamping device (21) in caliper (1) in such a manner that the rubber plate seals the bore. Then press second piston out of caliper (Fig. 6).

Note: Holding device (21) is self-made according to dimensions in Fig. 7.

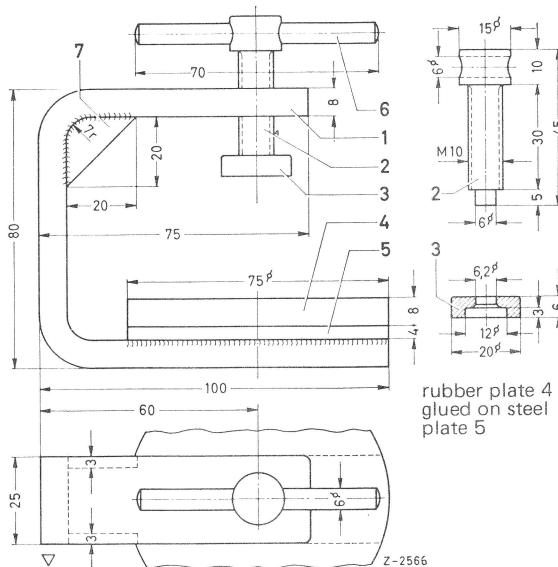


Fig. 7
Clamping device

6 Remove piston seal (3) from grooves of cylinder bores (Fig. 8).

Inspection and Repair

7 Remove heat shield (7) from piston (Fig. 8).

Remove deposits on piston with a soft brass wire brush or a rough cleaning cloth. **Do not** work on piston with polishing or emery cloth, since this might damage the chrome-plated surface. Replace piston if chrome surface is damaged.

8 Check cylinder bores of caliper for wear. Replace complete caliper if bores are scored or rusted. Remove small, minor rust spots in bore with polishing cloth, heavier rust spots in front of piston seal groove with fine emery paper (380 to 500 grain).

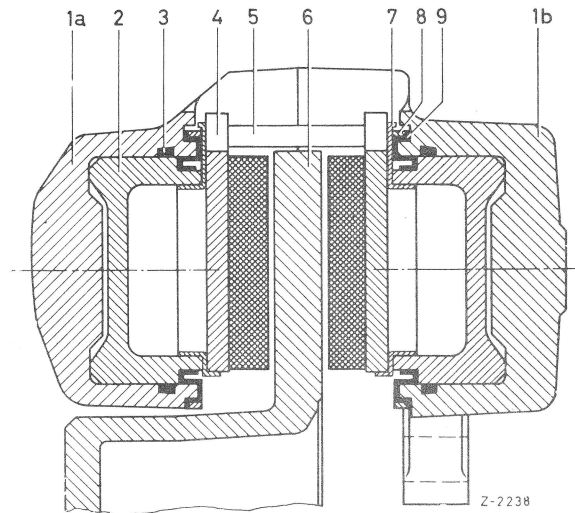


Fig. 8

- | | |
|-----------------------|-----------------|
| 1a Outer caliper half | 5 Holding pin |
| 1b Inner caliper half | 6 Brake disc |
| 2 Piston | 7 Heat shield |
| 3 Piston seal | 8 Clamping ring |
| 4 Brake shoe | 9 Dust cap |

Installation

9 Coat new piston seal (3) lightly with ATE-brake cylinder paste and insert into groove of cylinder bores (Fig. 8 and 9).

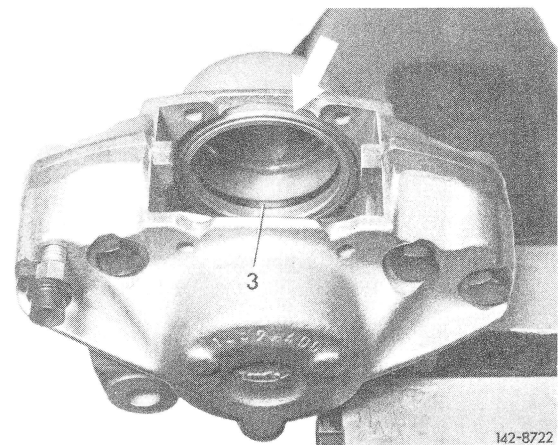
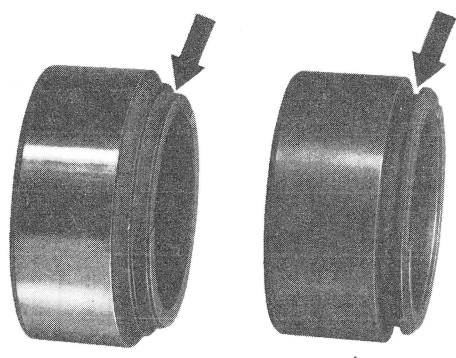


Fig. 9
3 Piston seal

Note: When repairing Bendix (Bx)-caliper, watch out for rigid and perfect seat of pressed-on ring (refer to arrow Fig. 9).

10 Insert piston (2) into bores of caliper. Then check position of piston in caliper with piston gauge (019) (Fig. 11).

42.0 Replacement of Piston Seal on Front Axle Caliper

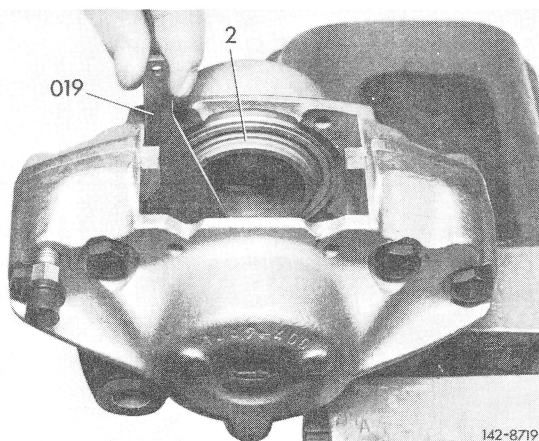


142-8643

Fig. 10

Left: Bendix (Bx) piston version

Right: Teves piston version

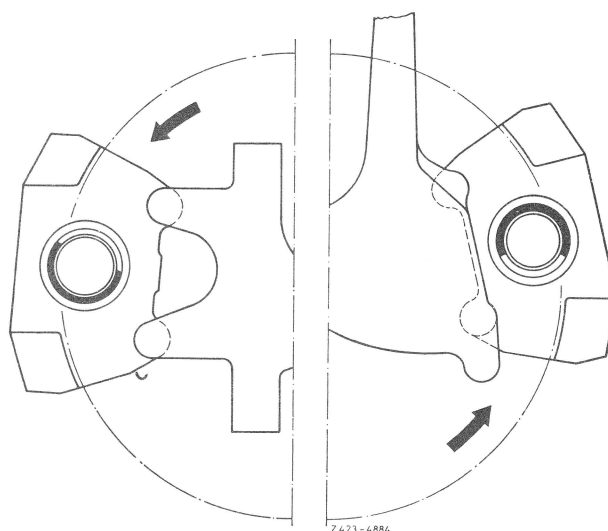


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Fig. 11

2 Piston

019 Piston gauge

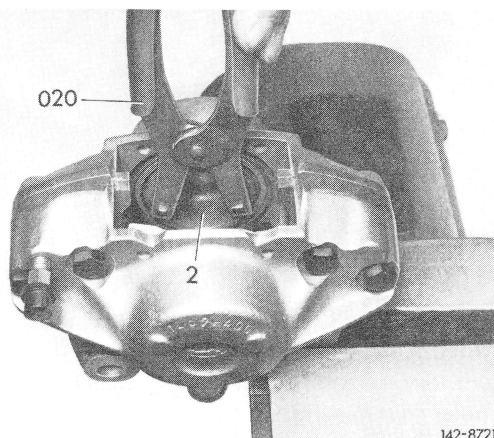


2423-4884

Fig. 13

Left: Caliper located in front of the wheel center

Right: Caliper located behind wheel center

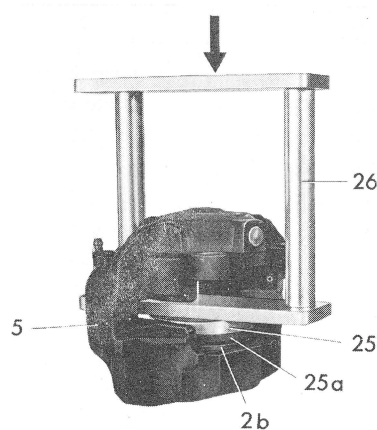


142-8721

Fig. 12

2 Piston

020 Piston rotating pliers



R-2817

Fig. 14

2b Dust cap

5 Caliper

25 Pressure plate

25a Rubber plate

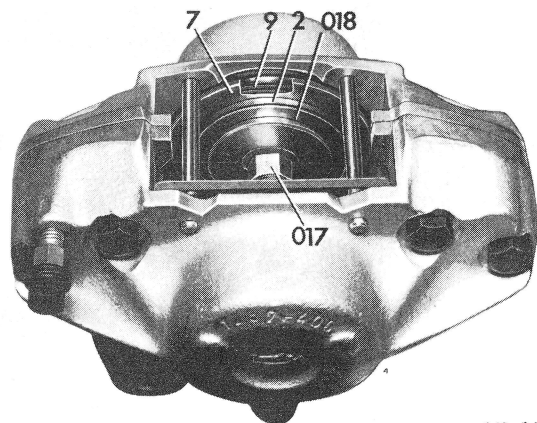
26 Installation tool

Technical drawing of a stepped shaft with dimensions in millimeters. The shaft features a central hole and a keyway. The dimensions are as follows:

- Overall length: 3 ± 0.2
- Outer diameter at the top: $\phi 57 \pm 0.2$
- Outer diameter at the middle: $\phi 53 \pm 0.2$
- Outer diameter at the bottom: $\phi 44 \pm 0.2$
- Inner diameter of the hole: $\phi 41,2 \pm 0.2$
- Inner diameter of the hole at the bottom: $\phi 42,2 - 0.2$
- Inner diameter of the hole at the bottom: $\phi 42,7 - 0.2$
- Outer diameter at the bottom: $\phi 50,5 \pm 0.2$
- Keyway width: $0.5 - 0.1$
- Keyway depth: $11 - 0.2$
- Keyway length: $12 - 0.2$
- Angles: 45° and 30°
- Reference number: 142.4-5388

R-2487

42.0 Replacement of Piston Seal on Front Axle Caliper



142-8641

Fig. 19

- | | |
|---------------|------------|
| 2 Piston | 017 Device |
| 7 Heat shield | 018 Plate |
| 9 Dust cap | |

18 Install brake shoes into brake caliper (42.0–160).