

Tightening Torques in kpm		Nm	(kpm)
Hexagon socket bolts for attaching rear rubber mount to end cover	1st version (small center housing only <sup>1)</sup> )	140	(14)
	2nd version	120	(12)
Hexagon socket bolts for attaching rear rubber mount to frame floor		25	(2.5)
<b>Special Tool</b>			
Vehicle jack top	large center housing <sup>1)</sup>	116 589 02 63 00	
	small center housing <sup>1)</sup>	115 589 35 63 00	

1) Refer to installation survey rear axle center housing 35.1–500.

Removal

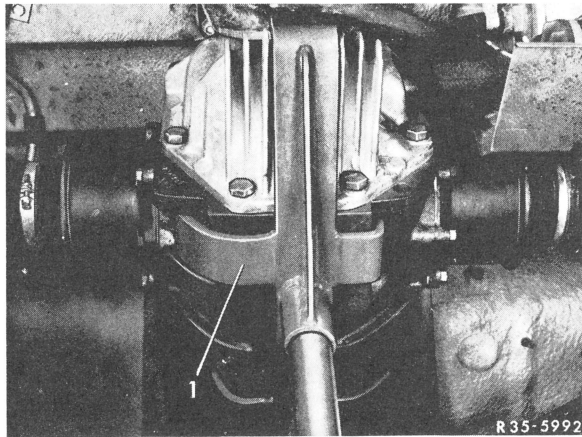


Fig. 1  
1 Vehicle jack top

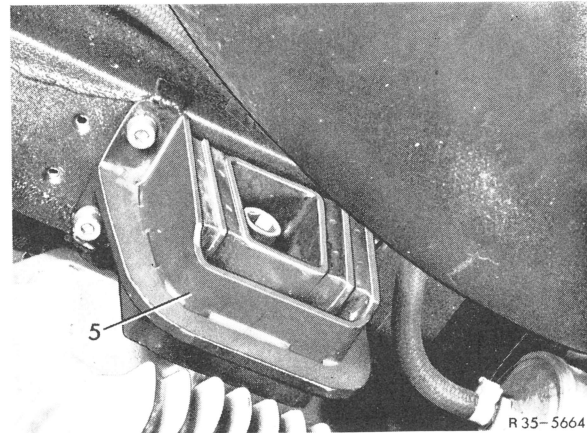


Fig. 2  
5 Rubber mounting

- Support rear axle housing on vehicle jack top (Fig. 1).
- Unscrew hexagon socket bolts on frame floor and lower rear axle slightly (Fig. 2).
- Unscrew rubber mount from end cover (Fig. 3).

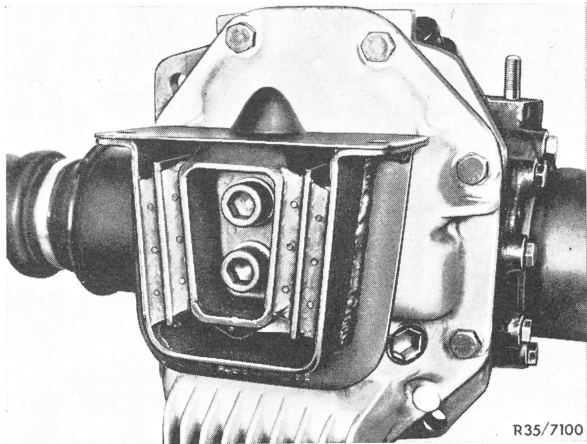


Fig. 3

Installation

- Attach rubber mount to end cover, tighten hexagon socket bolts to 120 Nm (12 kpm) (Fig. 3).
- Lift rear axle and attach rubber mount to frame floor. Tighten hex. socket bolts to 2,5 kpm (Fig. 2).
- Lower vehicle jack and remove top.