M 116.982, M 117.982

Tightening Torques in kpm

Drain Plug Radiator	06-1.0
Drain Plug Air Oil Cooler	3-0.5

Removal

- **1** Drain cooling water from radiator.
- **2** Drain oil from air oil cooler while loosening coupling nut of upper oil hose.
- **3** Remove cooling water hoses and hose connections. Close oil hoses with plastic caps.
- 4 Unscrew radiator shell.
- **5** Push holding springs in direction of arrow.

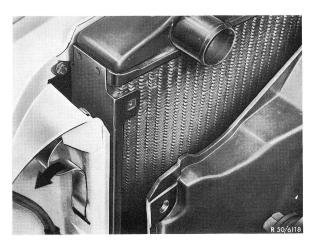


Fig. 1

6 Lift radiator and air oil cooler out in upward direction.

Installation

For installation proceed vice versa.

Caution! The air oil cooler is made of aluminum. Position coupling nuts of oil plug carefully and straight.

Do not exceed the tightening torque of 3 kpm of oil drain plug.