M 116, M 117

Cooling Water in Liters

Туре	107.043	107.044	108.057 108.058 109.056	108.067 108.068 109.057
			111.026	
			111.027	
Radiator with Compensating Tank	6.6	6.6		
Radiator	_	_	6.0	6.0
Engine with Heater	7.7	8.4	7.2	7.9
Filling Capacity	14.3	15.0	13.2	13.9

Antifreeze in Liters

Туре	Antifreeze Pro — 10 ⁰ C	otection up to -20 ⁰ C	—30 ^о С	-40 ⁰ C
107.043	-	-	6.5	7.5
107.044	5	5	6.75	7.75
108.057 108.058 109.056 111.026 111.027	2.75	4.5	5.75	6.75
108.067 108.068 109.057	3	4.75	6.25	7.25

Add 1/4-1/2 % = 2.5-5 cc/l of anti-corrosion oil to the cooling water, also when using antifreeze (refer to pertinent instructions).

The antifreeze must be drained in the spring and replaced by purified cooling water.

Draining

1 Open closing cover on compensating tank or radiator in steps (only below 90° C).

2 Unscrew drain plugs on radiator as well as on both sides of cylinder crankcase.

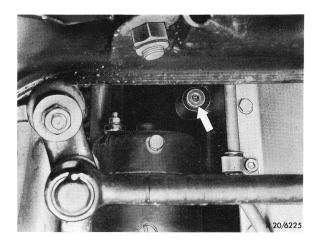
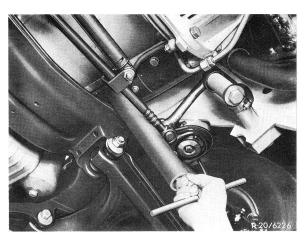


Fig. 1 Drain plug on cylinder crankcase

Note: If the cooling water from the cylinder crankcase is to be collected, it will be of advantage to loosen the drain plugs first and then screw off by means of a piece of water hose slipped on (Fig. 2).





Filling up

3 Set both heater levers to "warm".

4 Slowly fill up with cooling water.

On vehicles with compensating tank up to approx. 4 cm below sealing surface on radiator cap. On vehicles without compensating tank up to mark in upper water tank of radiator.

5 Run engine at idling speed until thermostat element opens.

6 Check cooling water level and add water up to specified height.