Cylinder Crankcase with Power Unit 03.1

M 116, M 117

Cylinder Crankcase	Job No.
Measuring, Boring and Honing of Cylinder Bores	03.0-010
Facing of Cylinder Crankcase Parting Surface	03.0-015
Intermediate Flange	
Removal and Centering of Intermediate Flange	03.0-110
Oil Pan	
Complete Removal and Installation of Oil Pan	210
Crankshaft	
Installation of New Bearings for Crankshaft	320
Replacement of Front Crankshaft Sealing Ring	324
Replacement of Rear Crankshaft Sealing Ring	328
Removal and Installation of Hub, Vibration Damper and Pulley	340
Inspection and Tightening of Connecting Rod Bolts	03.0-310
Measuring and Correlating of Main Bearings and Connecting Rod Bearings	03.0-318
Flywheel or Driven Plate	
Removal and Installation of Flywheel or Driven Plate	410
Reconditioning of Flywheel	03.0-420
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Illustration	990

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