Removal and Installation of Engine 00.1

M 116 (Type 107)

Note

The description below refers only to the pertinent jobs for removal and installation of engine with manual or automatic transmission.

1 Remove engine with or without transmission in upward direction.

2 Completely drain cooling water from radiator and cylinder crankcase. Drain plugs on crankcase at right and left (Fig. 1).

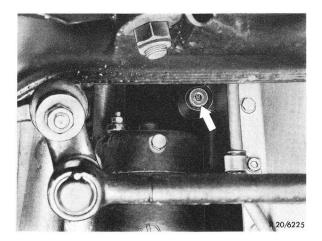
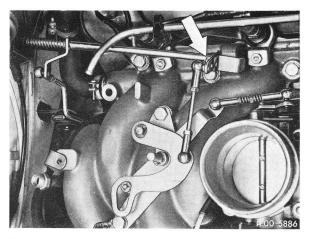


Fig. 1

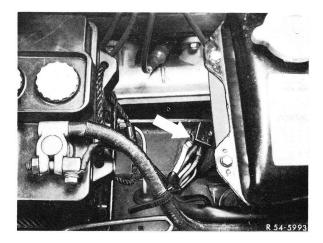
3 Remove radiator (20.1-420).

4 Loosen screw (arrow in Fig. 2), remove lock washer, push longitudinal control shaft in direction of front wall and remove. Watch out for the two plastic bushings.





5 Loosen ground connection and positive cable of battery and cable on triple cable connector (arrow in Fig. 3). Remove holding clamp on cooling water compensating tank with a screw driver. Pull out positive cable under compensating tank.





6 On vehicles with air-conditioning system, drain system (83.0–550) and disconnect hose lines on both pipes.

7 Loosen righthand fastening nut of track rod (6), push off track rod and turn sideways with steering shock absorber (15) (Fig. 4).

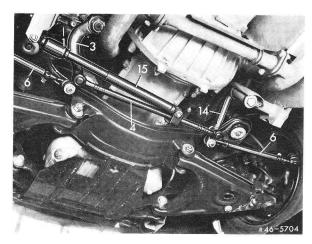


Fig. 4

- 1 Steering 3 Pitman arm
- 4 Drag link
- 6 Track rod
- 14 Intermediate steering lever
- 15 Steering shock absorber

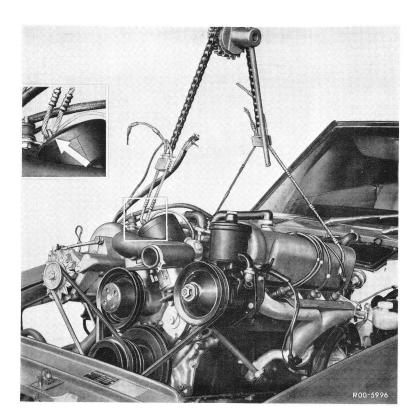


Fig. 5

8 Lift engine by means of hoist or two ropes of different length at an inclined position of approx. 45⁰, as shown in Fig. 5.