

03.0 Replacing Ring Gear of Flywheel

Pulling-off

Drill into old ring gear and break up with chisel or heat quickly and pull off immediately.

Inspection

The lateral runout of the fitted ring gear should not exceed 0,4 mm.

Fitting

Heat new ring gear to approx. 200°C for a light straw-yellow color and then fit quickly to flywheel. The tooth chamfer should face forward seen in driving direction.