Cylinder Crankcase	Job No.
Measuring, Boring and Honing Cylinder Bores	010
Facing Cylinder Crankcase Parting Surface	015
Intermediate Flange	
Installation and Centering of Intermediate Flange	110
Crankshaft	
Checking and Tightening Connecting Rod Bolts	310
Measuring and Correlating Main Bearings and Connecting Rod Bearings	318
Flywheel	
Refinishing Flywheel	420
Replacing Ring Gear of Flywheel	430