#### Removal of Instrument Cluster

Refer to Job No. 54.1-310.

### Removal of Speedometer

Loosen fastening screws (2) on speedometer. Pull out potentiometer (9) and plug clips (3) for electric lead. Remove speedometer (4) (Fig. 1).

# Removal of Indicating Instruments

The indicating instruments for temperature, tank capacity and oil pressure can be exchanged as a complete set only (Fig. 2).

For this purpose, remove speedometer, loosen fastening screws (2) of righthand contact plate (Fig. 1) and completely remove contact plate together with indicating instrument (Fig. 2).

After loosening the screws and nuts from the contact plate, the indicating instrument can be removed (Fig. 2).

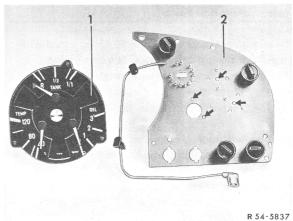


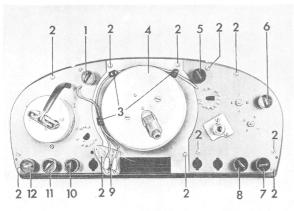
Fig. 2

Holes (arrows) for screws and nuts for attaching indicating instruments

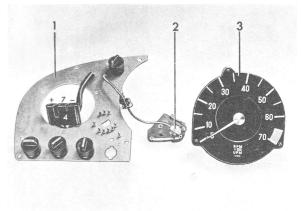
- 1 Indicating instrument
- 2 Righthand contact plate

#### Removal of Electrical Revolution Counter

Remove speedometer, loosen fastening screws (2) of lefthand contact plate (Fig. 1) and remove contact plate together with revolution counter (Fig. 3).



R54-5835



R 54-5836

### Fig. 1

- Lighting, revolution counter and speedometer
- 2 Fastening screws
- 3 Plug clips
- Speedometer
- 5 Lighting, speedometer and indicating instruments
- 6 Warning light fuel gauge
- 7 Pilot light blinker left
- 8 Pilot light brake
- 9 Potentiometer
- 10 Pilot light charge
- 11 Pilot light high beam
- 12 Pilot light blinker right

## Fig. 3

- 1 Lefthand contact plate
- 2 Potentiometer
- 3 Revolution counter
- 4 El. connection
  - + terminal 15 (fuse No. 8)
  - 7 Ignition distributor terminal 1
  - ground connection