USA-version model 1972 Engine M 115

## Test equipment

Stroboscope, revolution counter

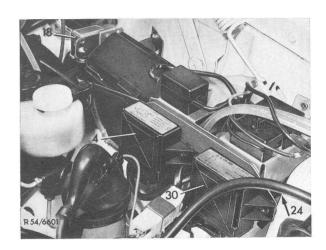
The following checks are to be performed with engine at operating temperature:

• Connect stroboscope and revolution counter Start engine and run at idle speed.

# Check ignition change-over with rpm switch (4)

• Check ignition timing at idle speed. Slowly increase engine speed. At approximately 2 400 rpm, the ignition retard must be cancelled.

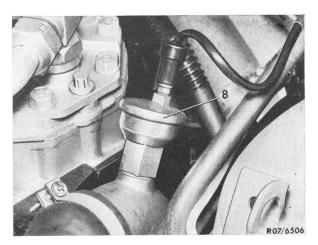
(Ignition firing point is advanced by approximately  $10^{\circ}$ ). Below 2 200 rpm, the ignition retard will be in effect.



# Check ignition change-over with 100°C (212°F) temperature switch (8)

Run engine at idle speed.

Connect the  $100^{\circ}$ C ( $212^{\circ}$ F) temperature switch (8) to ground. This will cause the ignition timing to advance by about  $10^{\circ}$  and at the same time switch on auxiliary fan.

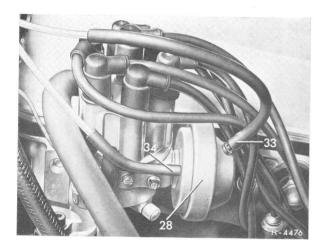


USA-version model 1972 Engine M 130.923

Every 15 000 km (10 000 miles)

# Test equipment

Stroboscope, revolution counter

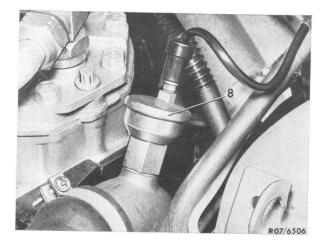


The following checks are to be performed with engine at operating temperature:

• Connect stroboscope and revolution counter. Start engine and run at idle speed.

# Check ignition change-over with rpm switch.

- Check ignition timing at idle speed. Slowly increase engine speed.
- Above approximately 2400 rpm, the distributor vacuum control (28) must advance the ignition; under approximately 2 200 rpm ignition must be retarded.



# Check ignition change-over with 100°C (212°F) temperature switch (8)

 Remove plug from 100°C (212°F) temperature switch and connect to ground. This should advance ignition.

USA-version Model year 1972 Engine M 130.980

### Test equipment

Stroboscope, revolution counter

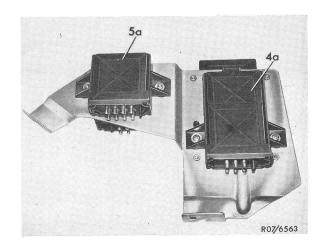
The following checks are to be performed with engine at operating temperature:

• Connect stroboscope and revolution counter, start engine and run at idling speed.

# Check ignition change-over with rpm switch (4a)

• Check firing point at idling speed, slowly increase engine speed. Ignition retard should be cancelled above approx. 2 500 rpm. This will adjust the firing point by 20° in direction advance.

Below 2 200 rpm the ignition should be adjusted again in direction retard.



# Check ignition change-over with 100°C (212°F) temperature switch (8)

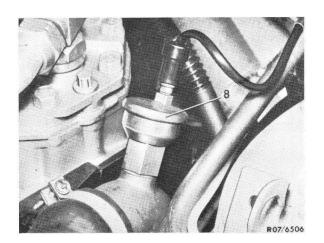
• Pull plug from 100°C (212°F) temperature switch and connect to ground. Ignition retard should be cancelled and the auxiliary fan switched on.

# Check ignition change-over when shifting 4th gear

For this test, the vehicle should be driven on a dynamometer or on the road.

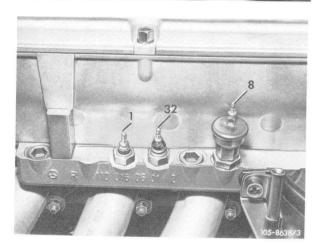
When changing from 3rd to 4th gear the ignition retard should be cancelled.

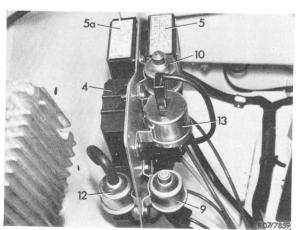
When changing back from 4th to 3rd gear below 2 500 rpm the vacuum box on ignition distributor should be set to ignition retard.



USA-version
Model year 1973 Engine M 110

Model year 1974 Engine M 110 Federal Emission Control System





The following checks are to be performed with engine at operating temperature:

## Test No. 1

Disconnect the plug of the line to  $17^{\circ}\text{C}$  (62°F) temperature switch (7) in oil filter housing and connect to ground.

### Result

Engine speed should increase (ignition retard is cancelled).

### Test No. 2

Unplug 100°C (212°F) temperature switch (8) and connect to ground.

### Result

Engine speed should increase (ignition retard is cancelled). Auxiliary fan should run.

## Test No. 3

Turn on air conditioner.

### Result

Engine speed should not drop (ignition retard is cancelled).

### Test No. 4

Remove vacuum.line from top of switch-over valve (12). Remove blue vacuum line from vacuum switch (13).

### Result

Engine speed should increase (ignition retard is cancelled).

## Test No. 5

Disconnect plug from connection at the relay support and ground male terminal 2 (wire color brown/white).

## Result

Engine speed should increase (ignition retard is cancelled).

774

Every 15 000 km (10 000 miles)

USA-version Model year 1973 Engine M 115

### Test equipment

Revolution counter, stroboscope

The following checks are to be performed with engine at operating temperature:

• Connect stroboscope and revolution counter start engine and run at idling speed.

# Check firing point without vacuum adjustment.

• Pull vacuum lines (A and B) from iginition distributor. Check firing point at 4 500 rpm. Nominal value 42—48° BTDC.

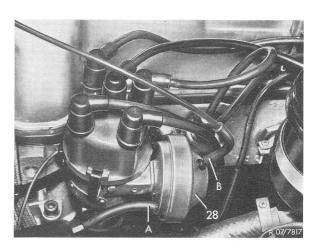
# Check firing point with vacuum adjustment in direction retard.

• Plug white vacuum line (A) to ignition distributor. Check firing point at 4 500 rpm. Nominal value 32–42° BTDC.

# Check firing point with vacuum adjustment in direction advance.

• Plug red vacuum line (B) to ignition distributor. Pull-off white vacuum line.

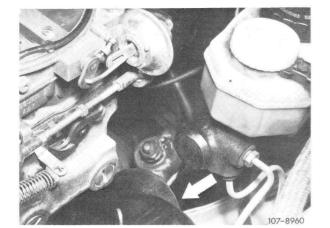
Check firing point at 4 500 rpm. Nominal value 48–58° BTDC.

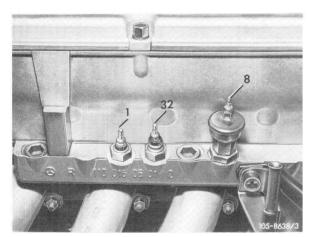


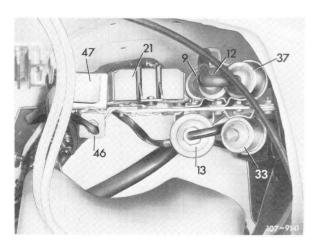
### **USA-version**

Model year 1974 Engine M 110 California Emission Control System

Every 15 000 km (10 000 miles)







The following checks are to be performed with engine at operating temperature:

### Test No. 1

Disconnect the plug of line to  $17^{\circ}\text{C}$  (62°F) temperature switch in oil filter housing (arrow) and connect to ground.

### Result

Engine speed should increase (ignition retard is cancelled).

## Test No. 2

Unplug 100°C (212°F) temperature switch (8) and connect to ground.

#### Result

Engine speed should increase (ignition retard is cancelled). Auxiliary fan should run.

## Test No. 3

Turn on air conditioner.

# Result

Engine speed should not drop (ignition retard is cancelled).

## Test No. 4

Remove vacuum line on top of switch-over valve (12). Remove blue vacuum line on vacuum switch (13).

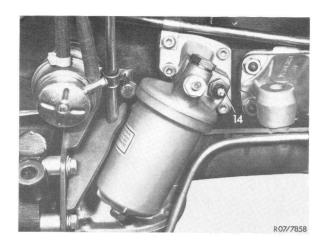
# Result

Engine speed should increase (ignition retard is cancelled).

USA-version Model year 1974. Engine M 115

# Test equipment

Revolution counter



The following checks are to be performed with engine at operating temperature:

Run engine to operating temperature at idle.

### Test No. 1

Disconnect the plug of line to the 25°C (77°F) temperature switch (14) in oil filter housing and connect to ground.

### Result

Engine rpm should increase (ignition vacuum advance is effective).

### Test No. 2

Increase engine speed to approximately 2 500 rpm and then remove the red vacuum line at the distributor.

### Result

Engine rpm should drop slightly (ignition vacuum advance is cancelled).

**USA-version** 

Model year 1974 Engine M 117 Federal Emission Control System
Engine M 117 California Emission Control System

The following checks are to be performed with engine at operating temperature:

Run engine to operating temperature at idle.



Unplug  $100^{\circ}\text{C}$  (212°F) temperature switch (8) and connect to ground.

## Result

Engine speed should increase (ignition retard is cancelled). On model 116 the auxiliary fan should operate.

## Test No. 2

Switch on air conditioning.

### Result

Engine speed should increase slightly (ignition retard is cancelled).

