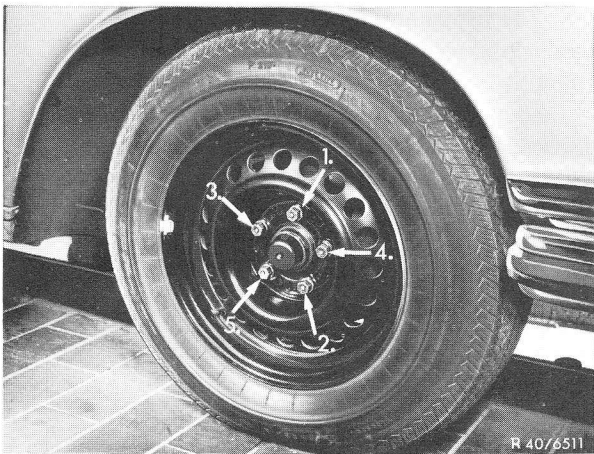


All types

At the first maintenance job,  
then every 15 000 km / 10 000 miles

Tightening torques			Nm	(kpm)
Spherical collar bolts for fixing wheels	Type 100	M 14 x 1.5	170	(17)
	Types 107 108 109 111	M 12 x 1.5	100	(10)
	113 114 115 116			

Special tool	
Torque wrench, automatically disengaging	commercially available



**Note**

The tightening torques are true for cold wheels. **If the wheels are warmed up**, take care that bolts are not evertightened i. e. not tightened to full torque. (Especially important for type 100). More details about wheel fitting, see item 983.

Power wrenches must not be used for tightening the spherical collar bolts!

- Tighten opposite spherical collar bolts **to the given torque**.

