

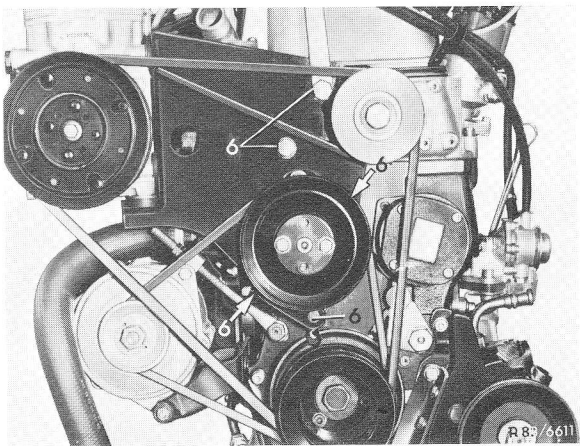
At the first maintenance job

All engines except M 130.983

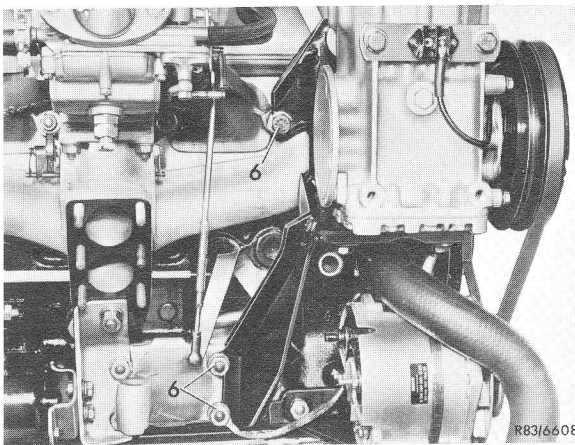
Tightening torque, kpm

8-mm bolts	3.5
10 mm bolts	3.5 -0.5
12 mm bolts	4.5 -0.5

- Check fixing bolts and nuts on the refrigerant compressor bracket on the engine for a tight fit and retighten, if required.



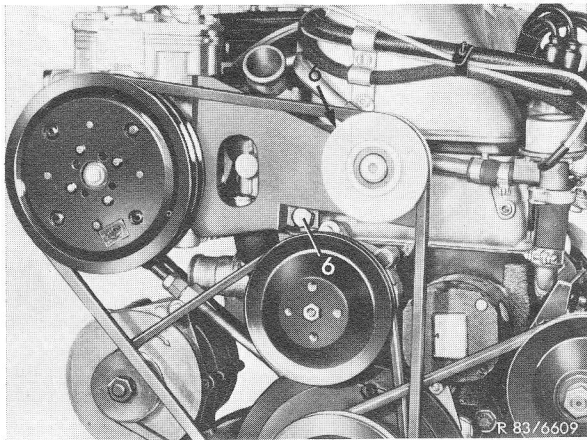
Engine M 115 and OM 615
6 Hex-hd. bolt



Engine M 115 and OM 615
6 Hex-hd. bolt/nut

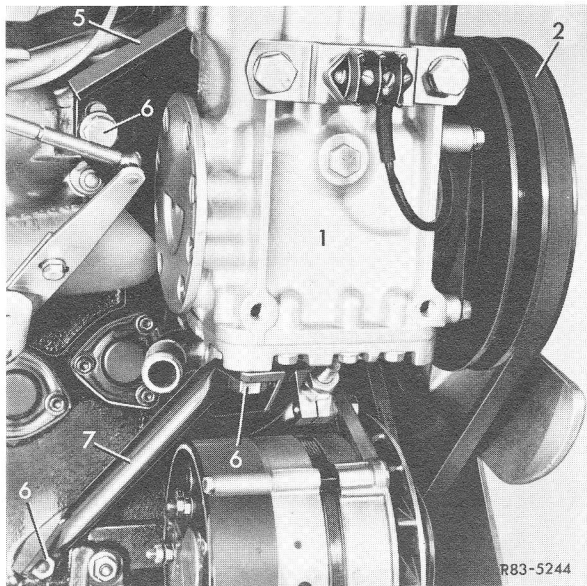
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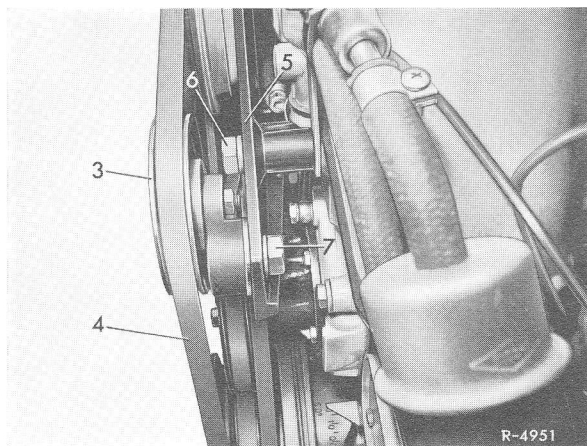
Engine M 114, 130

6 Hex-hd. bolt



Engine M 114, 130

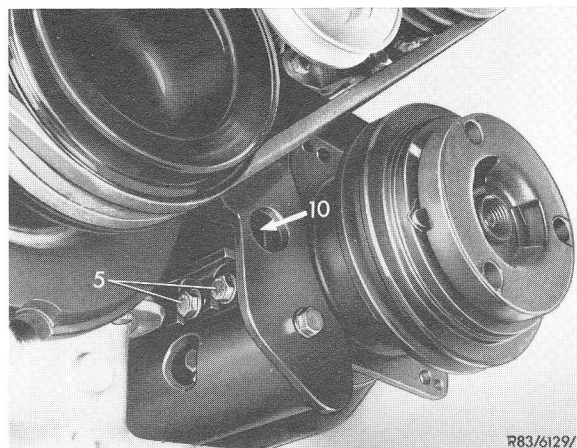
6 Hex-hd. bolt/nut



Engine M 114, 130

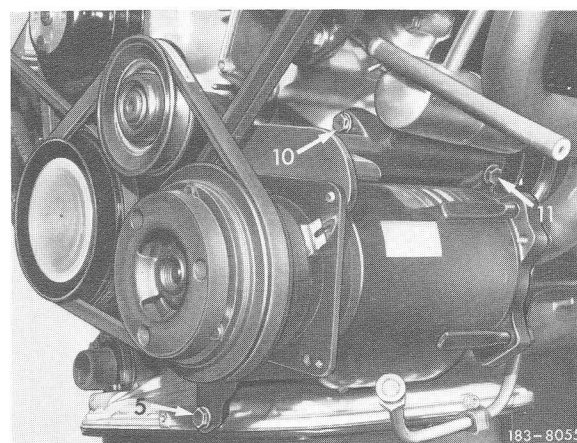
6 Hex-hd. bolt

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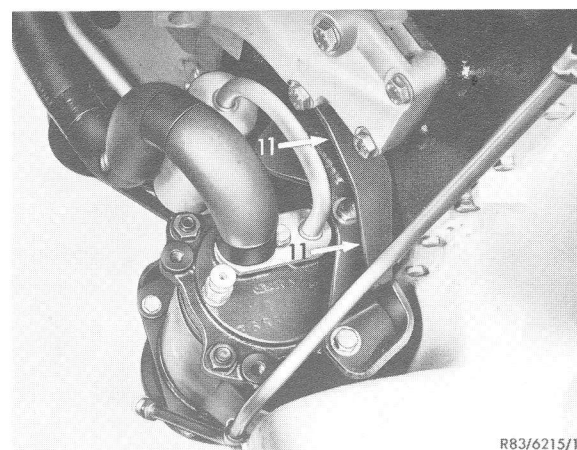
Engine M 116, 117 (Support mounting version 1)

- 5 Hex-hd. screw
- 10 Hexagonal socket screw



Engine M 116, 117 (Support mounting, version 2)

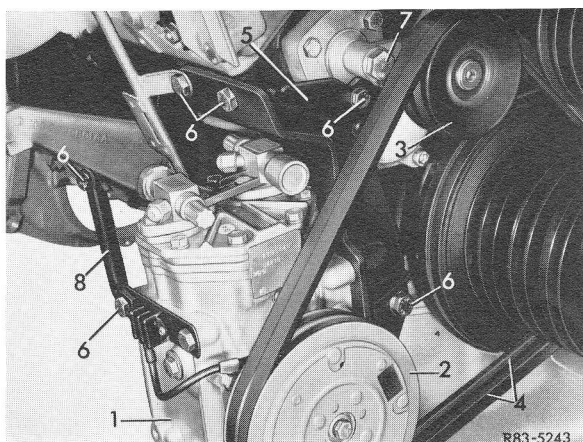
- 5 Hex-hd. screw
- 10 Hexagonal socket screw and/or hex-hd. screw
- 11 Hex-hd. screw



Engine M 116, 117

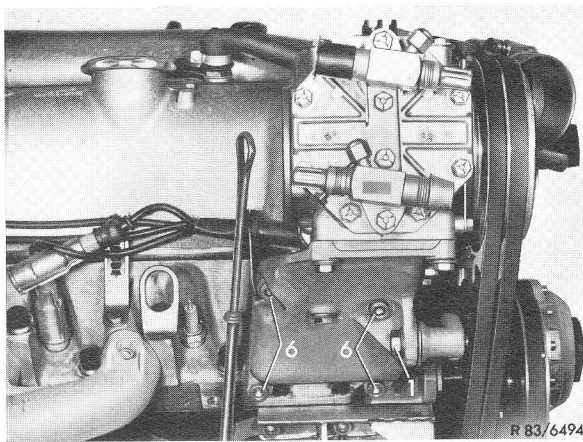
- 11 Hex-hd. screw

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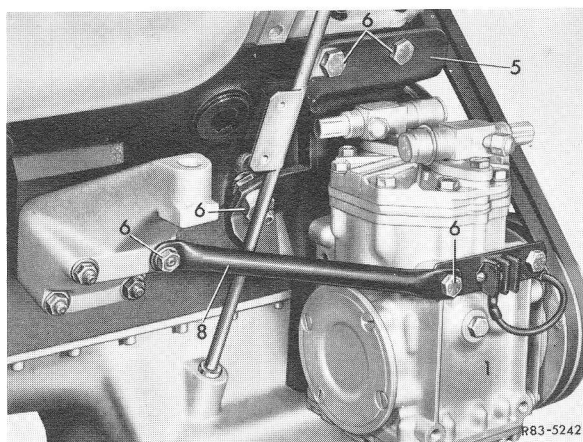
Engine M 100.981

6 Hex-hd. bolt



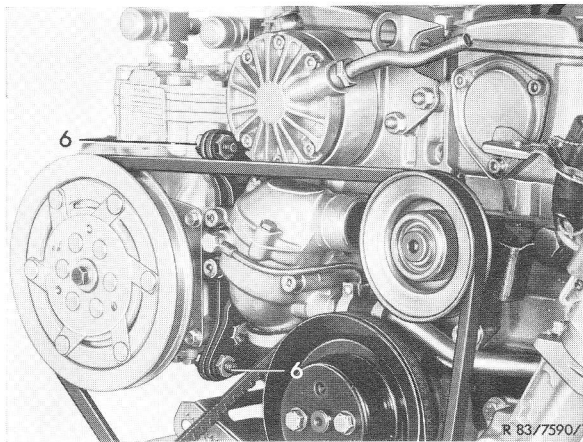
Engine M 100.980

6 Hexagonal socket screw



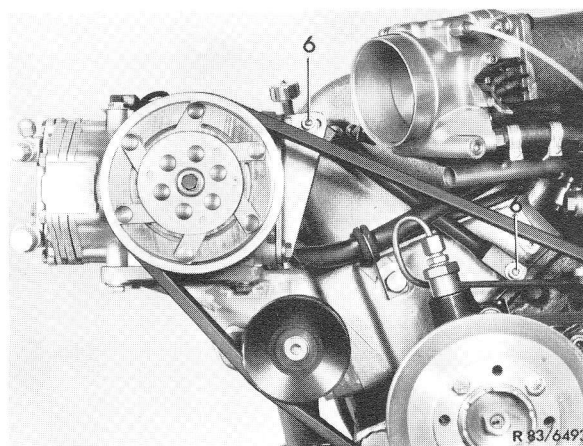
Engine M 100.981

6 Hex-hd. bolt/nut



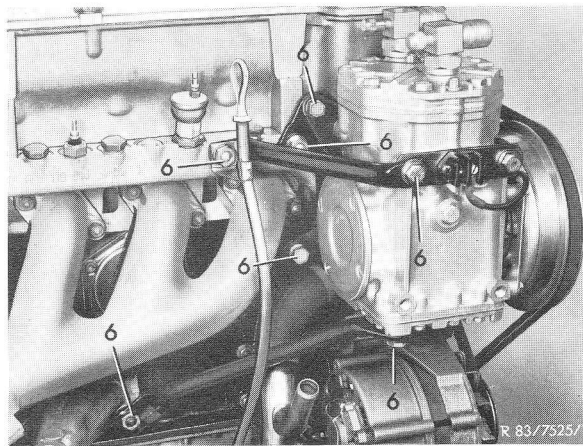
Engine M 110

6 Hex-hd. bolt



Engine M 100.980

6 Hexagonal socket screw



Engine M 110

6 Hex-hd. bolt/nut