

At the second maintenance job

All types

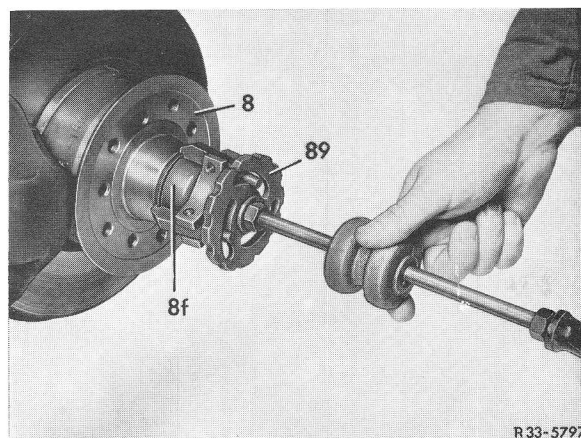
## Wheel bearing end play

Adjusting value	0.01–0.02
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## Special tools

Tool for removing and replacing hub-caps	000 589 91 33 00
Measuring instrument	136 589 04 21 00 or 116 589 12 21 00
Dial gauge	commercially available

- Remove front wheel (item 983).
- Press brake shoes away from brake disc.
- Remove hub-cap with special tool.
- Remove contact spring for radio interference suppressor from wheel spindle.

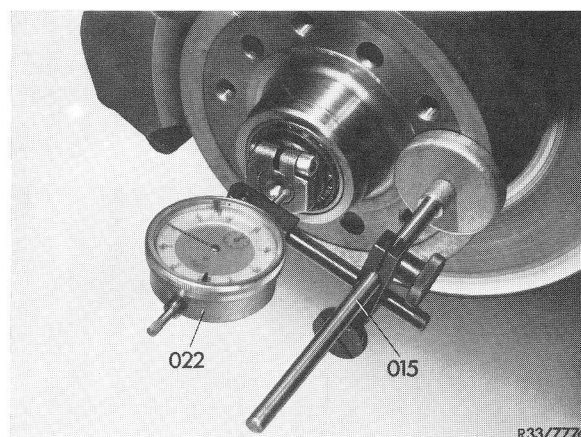


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- Attach measuring instrument and set dial gauge to approx. 2 mm pretension.

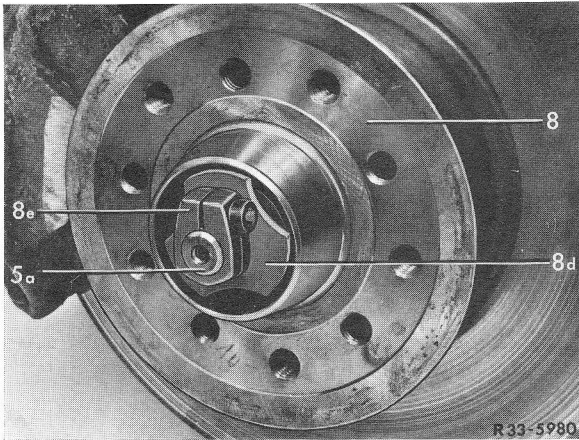
**Note:** When readjusting wheel bearing play prior to attaching tester, tighten clamping nut while constantly rotating hub until turning requires considerable effort. Then release clamping nut again for approx. 1/3 turn and release tension by applying a blow against wheel spindle.

- Firmly push and pull the flange on the front wheel hub several times and read off wheel bearing play.
- Adjust to correct bearing play using locking nut. After every adjustment tighten hexagonal socket screw of locking nut and spin the hub several times.



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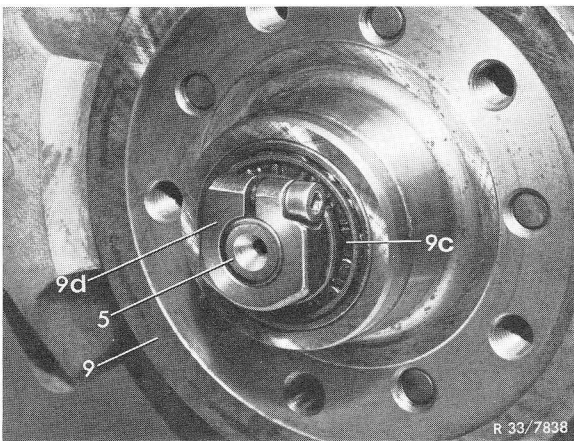
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Models 107, 114, 115

8 Front wheel hub    8e Locking nut  
8d Disc

- On models 107, 114 and 115 an additional check can be made by turning the disc (8d) between the inner race of the outer tapered roller bearing and the locking nut. **The disc should just turn when pushed with the finger.**

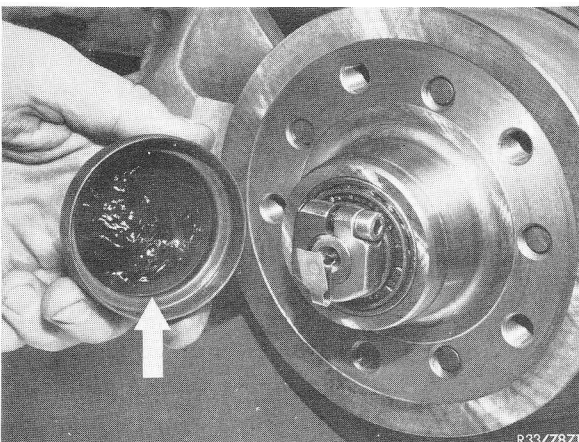


Model 116

5 Wheel spindle    9c Outer tapered roller bearing  
9 Front wheel hub    9d Clamping nut

**Note:** On model 116 no additional checkup is possible, since there is no disc.

- Check hexagonal socket screw of locking nut for firm seat.



- Insert contact spring for radio interference suppression.
- Fill hub-cap with grease (up to flanged edge). (refer to item 388).
- Re-fit hub-cap using special tool (89).
- Mount front wheel.