

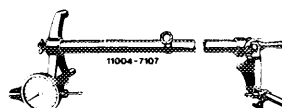
Toe-in

Model	Toe-in (after moving vehicle)	
	in °	in mm
100	$0^{\circ} 45' \pm 10'$	6 ± 1
107, 108, 109, 111, 113	$0^{\circ} 20' \pm 10'$	2 ± 1
114 ¹⁾ , 115 ¹⁾ , 116 ²⁾ , 123	$0^{\circ} 25' \pm 10'$	3 ± 1

¹⁾ During adjustment, try for lower tolerance limit.
²⁾ During adjustment, try for upper tolerance limit.

Special tool

Mechanical toe-in gauge

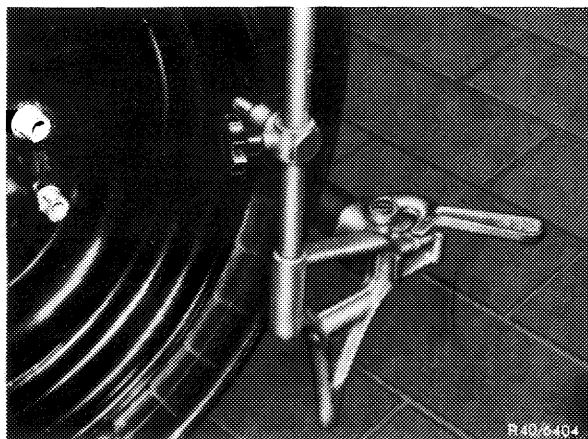


000 589 72 21 00

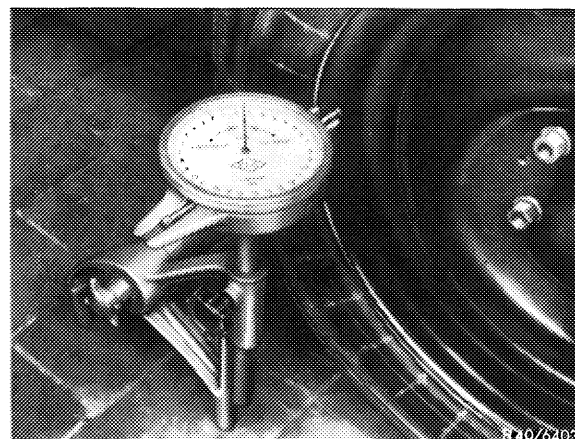
Conventional tool

Optical toe-in and camber gauge

e. g. made by Bosch, D-7000 Stuttgart, EFAW-444



Contact side



Measuring side

Note

Carry out check with vehicle in curb condition resting on a level surface.

- Let vehicle roll out.
- Place the toe-in gauge on the wheel flange (tire contact surface).

- Check toe-in of front wheels with steering centralised.

Note: Carry out adjustments only on inspection pit or on stand.

