

## 83-544 Removal and installation of vacuum element or recirculating air flap, lefthand steering up to 08/81 and righthand steering

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### Data

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Permissible leaking of vacuum elements 20 mbar/min at 300 mbar vacuum

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### Note

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For removing recirculating air flap, remove vacuum element first.

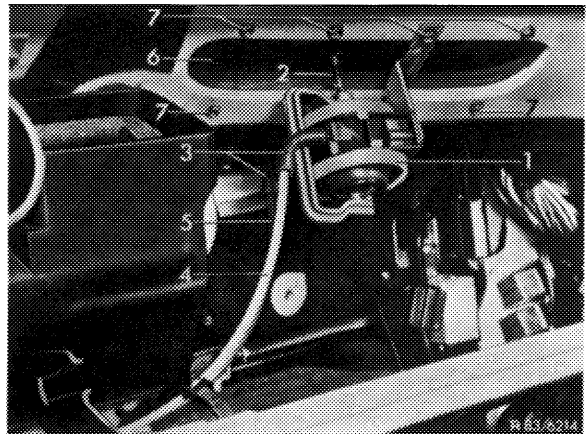
### Removal

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- 1 Remove cover under instrument panel left or right (68-150).
- 2 Force lock (2) from actuating rod of vacuum element.
- 3 Pull vacuum lines (4 and 5) from vacuum element (1).
- 4 Unscrew two hex sheet-metal screws (7).

Layout vacuum element right  
lefthand steering up to 08/81 and righthand steering

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|---|--|
| 1 Vacuum element                              | 5 Vacuum line dark green-<br>or green-light blue |
| 2 Fuse  | 6 Recirculating air flap                         |
| 3 Rubber hose                                 | 7 Hex head sheet-metal<br>screw                  |
| 4 Vacuum line, light green<br>or green-orange |  |



- 5 Remove ornamental grille on air inlet (83-140).

- 6 Unscrew all hex head sheet-metal screws (7) and remove recirculating air flap (6) for air intake duct.

## Installation

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- 7 Introduce recirculating air flap through air inlet duct and screw-on together with vacuum element (1) by means of hex sheet-metal screws (7).
- 8 Mount ornamental grille to air inlet (83–140).
- 9 Connect vacuum lines (4 and 5) to vacuum element (1).
- 10 Run engine at idle speed, actuate temperature vacuum switch and check function of recirculating air flap.
- 11 Install cover underneath panel (68–150).

