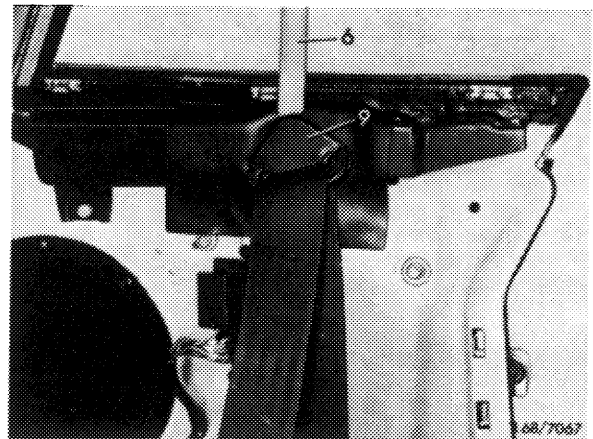
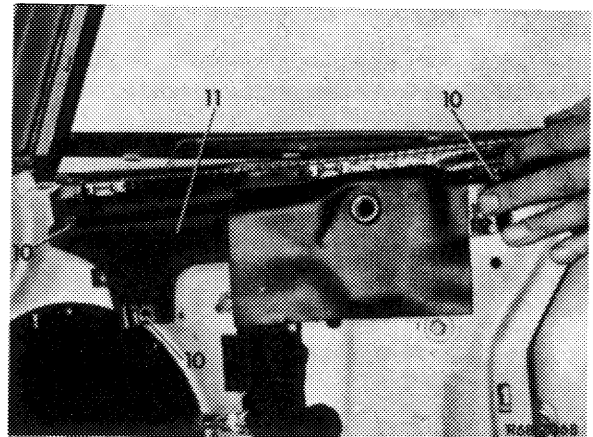


Removal

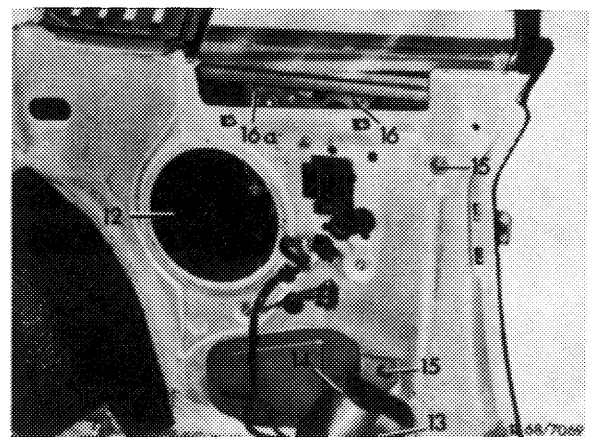
- 1 Remove side wall in rear end (68-456).
- 2 Remove cap (9) from safety belt by means of plastic wedge (6).
- 3 Remove screw from behind cap (9).



- 4 Remove shaft cover (11), 5 screws (10).



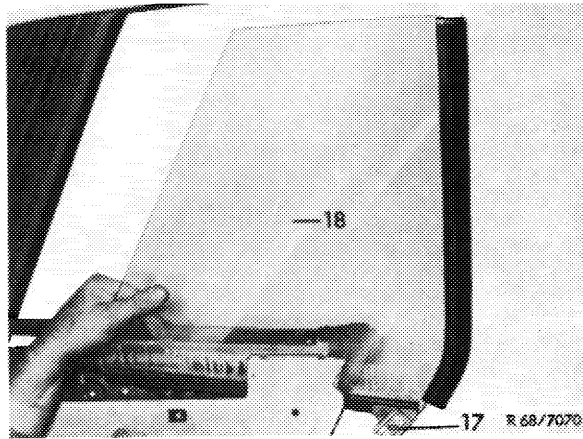
- 5 Unscrew cover from assembly hole (12).
- 6 Move side window upwards.
- 7 Loosen screw (13) of reel (14) from safety belt and turn reel aside.
- 8 Remove both screws (15) of window guide rail.
- 9 Unscrew screws (16 and 16a).



10 Lift guide shoe (17) out of window guide rail and remove pane (18) in forward direction.

Installation

11 For installation proceed vice versa. Guide shoe should run in window guide rail in such a manner that spring end of guide shoe runs at close bend of guide rail.

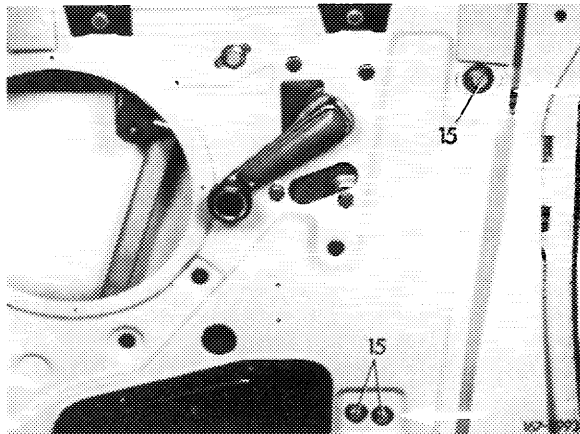


Adjustment

12 Crank side window up.

13 Loosen screws (15) on guide rail and push side window toward the rear into window guide rail.

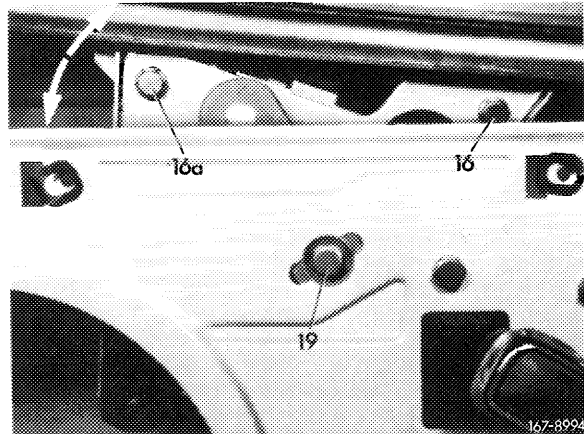
14 Tighten screws (15) in this position.



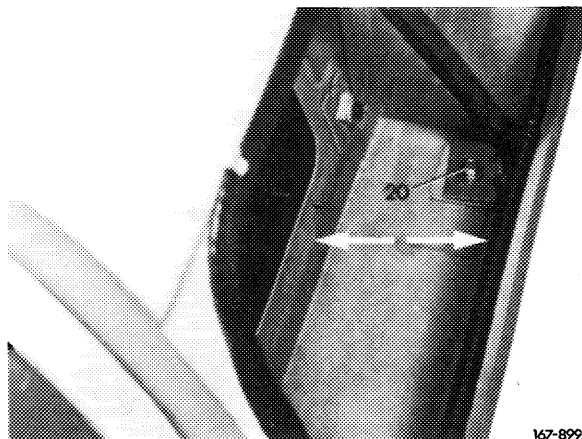
15 Loosen screws (16 and 16a).

16 Adjust front edge of side window in parallel with rear edge of crank window on oblong hole by means of screw (16a).

17 Adjust stop for upper stroke limit with screw (19).



18 Adjust lateral contact pressure of side window on oblong hole by means of screw (20).



Shown on a model