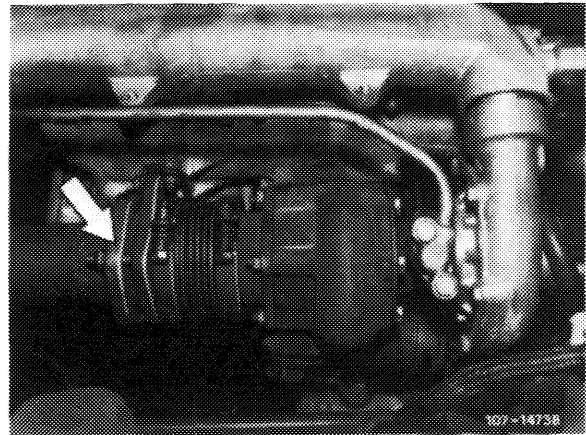


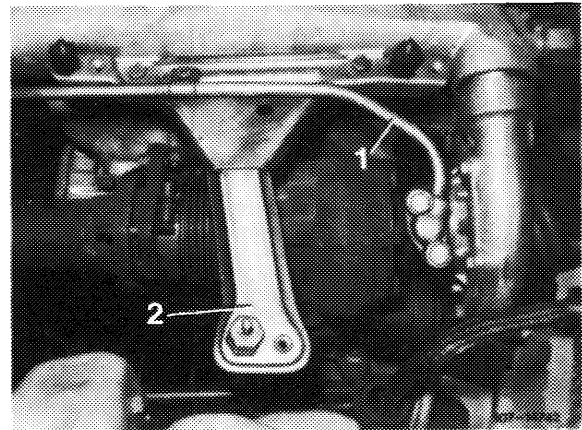
**Removal**

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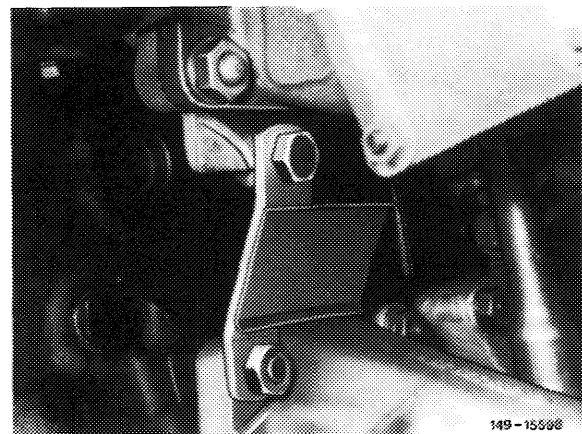
- 1 Remove air cleaner (09-400).
- 2 Unscrew fastening nuts (arrow) on exhaust manifold.



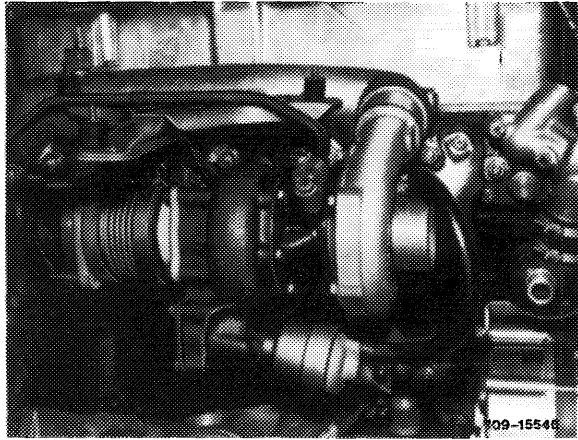
- 3 Unscrew engine oil feed line (1) on exhaust gas turbocharger and fastening clamp.



- 4 Unscrew supporting bracket for exhaust manifold on engine carrier.



5 Unscrew fastening nuts for intake manifold and exhaust manifold, remove intake manifold and exhaust manifold together with exhaust gas turbocharger.



6 Clean exhaust manifold and intake manifold, check flange surfaces with straightedge. Refinish on surface plate, if required.

7 When renewing exhaust manifold or intake manifold, unscrew all unscrewable parts and mount on new parts.

Convert exhaust gas turbocharger (09-430).

### **Installation**

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8 For installation proceed vice versa, using new gaskets and new exhaust nuts.