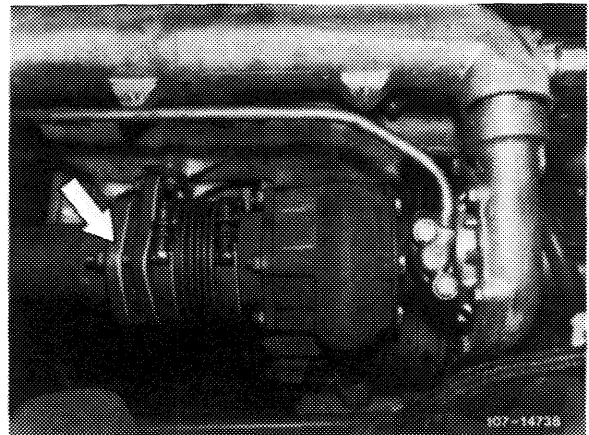


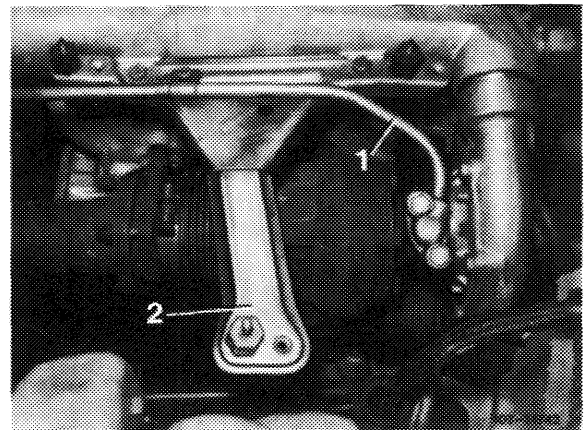
**Removal**

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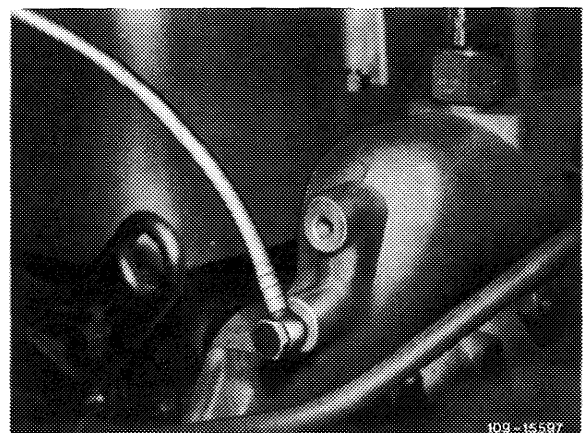
- 1 Remove air cleaner (09-400).
- 2 Unscrew fastening nuts (arrow) on exhaust flange.



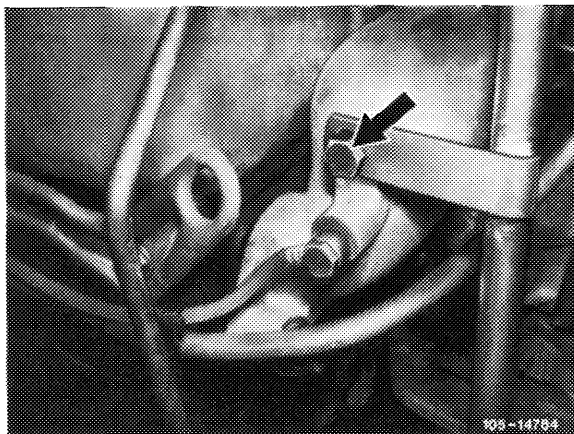
- 3 Unscrew engine oil feed line (1) on turbocharger and fastening clamp.



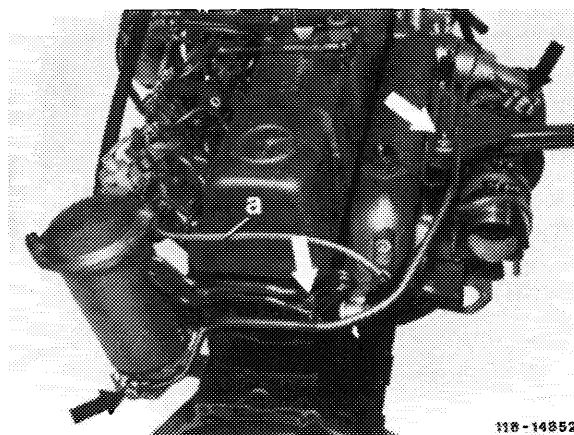
- 4 Unscrew pressure line to switchover valve on intake manifold.



5 Unscrew fastening bracket (arrow) for oil pipe of automatic transmission.



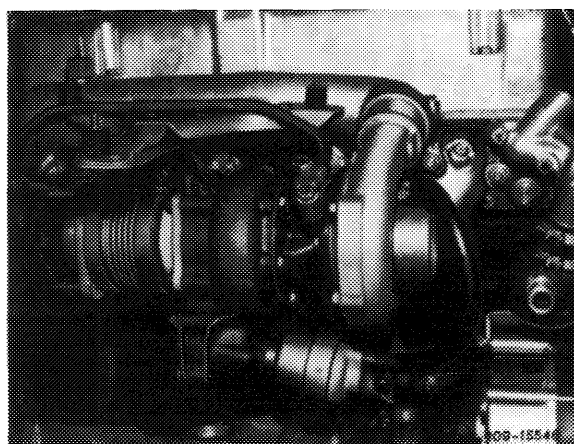
6 Loosen engine oil line (arrow) on oil filter and fastening clamp for engine oil line on cylinder head. On model 126, remove center part of partition for better access.



7 Unscrew supporting bracket for exhaust manifold on engine carrier.



8 Unscrew fastening nuts for intake manifold and exhaust manifold, remove intake manifold and exhaust manifold together with exhaust gas turbocharger.



9 Clean intake manifold and exhaust manifold.  
Check flange surfaces with straightedge and refinish  
on surface plate, if required.

10 When replacing intake manifold or exhaust mani-  
fold, unscrew all unscrewable parts and mount on new  
parts.

### **Installation**

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11 For installation proceed vice versa using new  
gasket and new exhaust nuts.

12 Adjust throttle linkage (30–300).

13 Adjust idle speed (07.1–100).