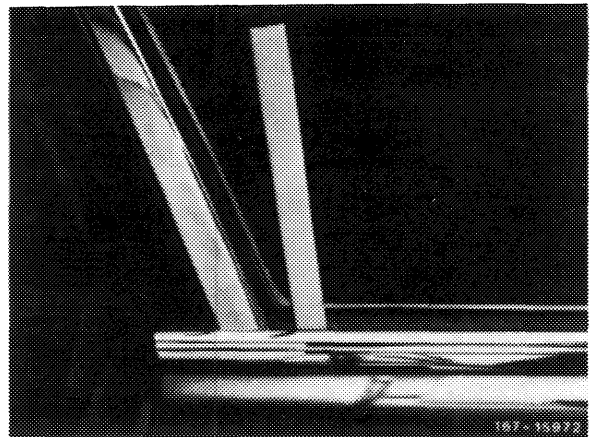


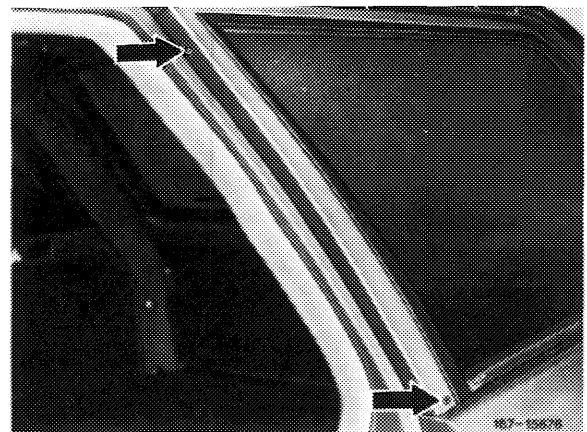
**Removal**

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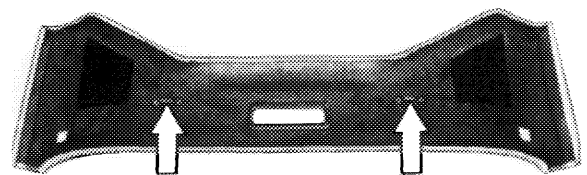
1 Force off trimstrip laterally on window sill in outward direction.



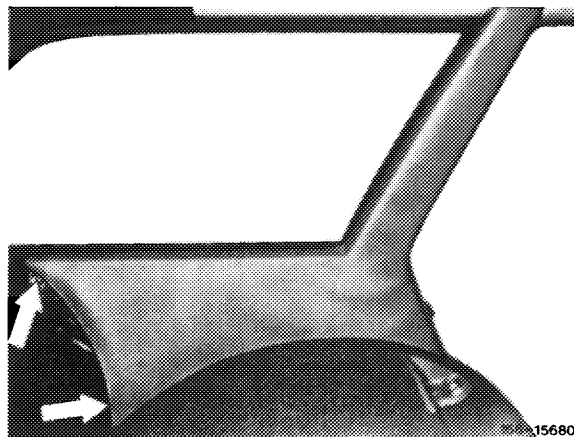
2 Unscrew fastening screws for sheet metal frame of quarter window.



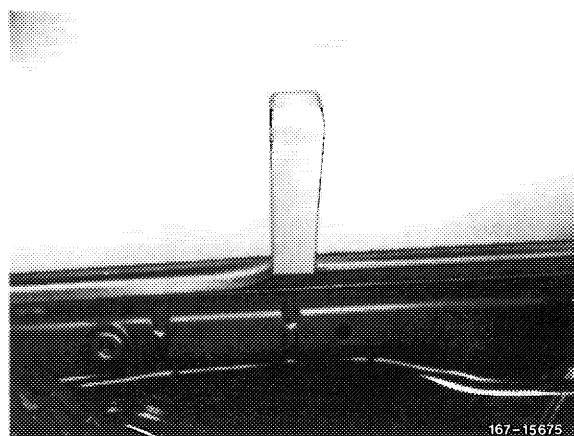
3 Remove paneling on rear roof frame (68-447).



4 Remove side paneling in range of rear center pillar (68-475 or 476).



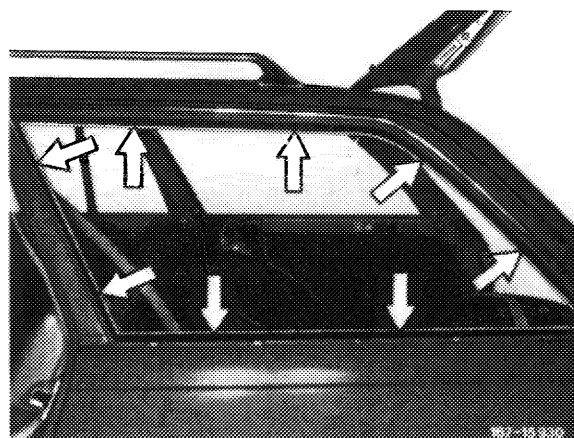
5 Push rubber frame of quarter window from inside over groove by means of a plastic wedge and remove glass in upward direction.



#### Installation

6 Force MB-window sealing compound into groove of window cutout.

**Note:** Prior to the installation of the quarter window, first fasten sheet metal frame and then the trimstrips in the rubber frame.



7 Install quarter window with installation cord.

8 For further installation proceed vice versa.

