### Test values

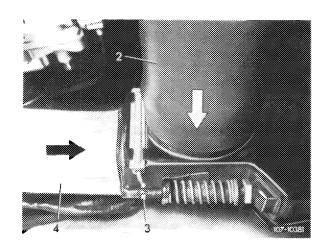
#### Model 115

Position of air flap	set to warm air	below approx. + 15 °C
	set to cold air	above approx. + 40 °C
Model 123		
Air flap position	set to warm air	below approx. + 30 °C

### A. Model 115

#### Checking

1 Pull off cold air hose (2).

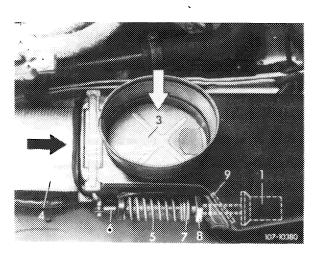


2 Cold air hose 4 Warm air hose

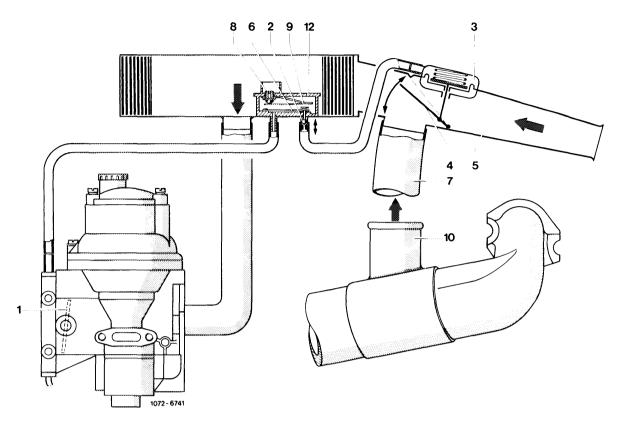
2 Check position of air flap (3).

Below approx. + 15  $^{\circ}$ C, the air flap should completely close the ,,cold air duct".

Above approx. + 40  $^{\circ}$ C, the air flap should close ,,warm air duct" (4) completely.



### B. Model 123



- 1 Throttle valve
  2 Check valve
  3 Vacuum control of
  4 Air flap
  5 Cold air duct
  6 Bimetallic spring Throttle valve Check valve Vacuum control unit

- 7 Warm air duct
  8 Secondary air valve
  9 Bimetallic spring
  10 Warm air scoop on exhaust
- manifold
  12 Temperature regulator

## Checking

1 Pull off warm air hose (7).

Below approx. + 30  $^{\circ}$ C, with engine running, the air flap (4) should completely close cold air duct (5).

- 2 Above approx. + 40  $^{\circ}$ C, with engine running, the air flap (4) should completely close warm air duct (7).
- 3 Check operation of air flap during acceleration.

## Below approx. + 25 °C

During acceleration or application of gas pedal, the air flap should close cold air duct.

# Above approx. + 25 °C to approx. + 40 °C

During acceleration or application of gas pedal, the air flap should release cold air duct. When releasing gas pedal, the cold air duct should again be closed.

4 Check operation of air flap with position of gas pedal remaining the same.

Between approx. +30 to 40 °C, the air flap will take a given position, depending on available vacuum.