

# 07.6.1 USA Exhaust Gas Emission Control Model Year 1971

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M 116

## 1. Ignition Changeover

Connect stroboscope, read ignition adjustment at idling speed (should be  $6^{\circ}$  ATDC). Connect connection cable of  $100^{\circ}$  C temperature switch (9) to ground. This should advance the ignition by  $15^{\circ} \pm 3$ . The engine speed will be simultaneously increased by approx. 300 rpm (for item number refer to Fig. 1 of job No. 07.6.1–620).

## 2. Temperature Switch $62^{\circ}$ C

The supplementary fan should be added when the safety switch (7) is actuated. Bridge the connecting cable on  $62^{\circ}$  C temperature switch (11) and actuate safety switch (7). The supplementary fan should then connect, but the ignition should not be subject to changes.

## 3. Oil Pressure Switch

The oil pressure switch can be tested on a drum dynamometer or while driving the vehicle only.

Connect inspection lamp to terminal B + and to terminal 87 of relay (2) (pull relay (2)). The inspection lamp should light up above approx. 65 km/h.

The inspection lamp should extinguish again below approx. 50 km/h.

## 4. Temperature Switch $100^{\circ}$ C

Connect inspection lamp to terminal B + and to connection of  $100^{\circ}$  C temperature switch. The inspection lamp should light up at a cooling water temperature above  $100^{\circ}$  C.

5. If there is no ignition adjustment during the test described under item 1 and the oil pressure switch (8) and the  $100^{\circ}$  C temperature switch (9) are in order, complete the following tests:

Check **fuse No. 6** of main fusebox.

Check **vacuum and electric connections** on two-way valve.

**Two-way valve:** Switch on ignition and connect connecting cable of oil pressure switch to ground, while switching the two-way valve.

**Checking the relay (2):** Connect inspection lamp to connecting plug of two-way valve. Switch on ignition. Connect connecting cable of  $100^{\circ}$  C temperature switch to ground. Relay (2) is in order when the inspection lamp lights up.