

Removal

- 1** Loosen lefthand engine damper on **upper** and righthand damper on **lower** suspension; refer to removal and installation of engine damper (00.1–240).
- 2** Unscrew hex. bolt attaching engine carrier to engine mount. On the right, remove together with cover plate, and on the left together with engine damper and holder.
- 3** Lift engine with pit lift, until engine mounting is exposed. Use suitable shim.

Note: When lifting the engine be sure that the fan is not caught by the radiator shell.

- 4** Loosen hex. socket bolts for attaching engine mounting to front axle carrier and remove engine mounting.

Installation

- 5** For installation proceed vice versa to removal.