

Cylinder Head Parting Surface

Model	M 116	M 117
Depth "A" of compression chamber (reference dimension)	15.85–16.15	17.85–18.15
Minimum height upon required material removal	15.35	17.35
Perm. roughness of parting surface	in longitudinal direction	0.08
	in crosswise direction	—

Planing Jobs

- 1 Plane cylinder head parting surface.
- 2 Refinish valve seats until the permissible distance between the valve disc and the cylinder head parting surface is provided.

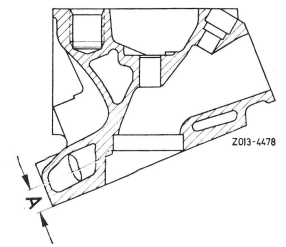


Fig. 1