Removal

- 1 Unscrew two nuts on rear center piece in trunk and two screws on rear fender left and right.
- 2 Remove complete bumper toward the rear.

Disassembly

- **3** Unscrew nuts of protective rubber rail left and right from inside bumper.
- 4 Pull off protective rubber rail.
- **5** Remove cover for bumper joint left and right.
- **6** Remove two screws each on joint of panelling under bumper.
- **7** Remove screws on panelling of bumper and remove panelling.
- **8** Remove screws on bumper shells and remove shells.
- 9 Disassemble reinforcement.

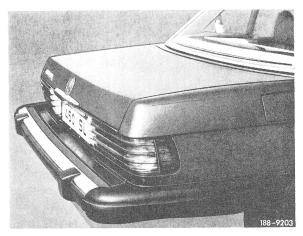
Assembly

10 For assembly proceed vice versa.

Installation

11 For installation proceed vice versa.

Watch out for rubber discs of bumper holding bracket (body seal).



Side view of model 107

Each bumper is equipped with two hydraulic shock absorbers which are firmly mounted to the body but rubber mounted to the bumper.

The travel of the shock absorbers amounts to approx. 73 mm (2.9 in.) at forces of 2500–2700 kp (5500–5940 lbs.) on model 107.