

Revision: Revised, installation extended.

Removal

- 1 Remove headlight (82.1–210).
- 2 Remove fog lamp, bumper and air grille.
- 3 Remove bolt of door holder on front wall pillar.
- 4 Remove trimstrip on side beam at entrance.
- 5 Remove screws (1) or (2) on reinforcement.
- 6 Remove screws on cross beam.
- 7 Remove screws (3) on connecting plate.

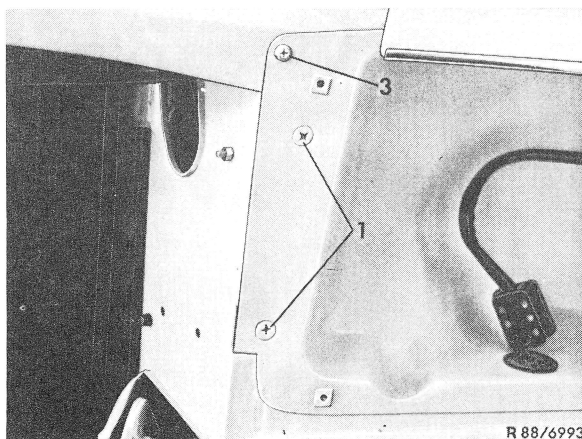


Fig. 1

- 1 Screws on reinforcement
- 3 Screw on connecting plate

- 8 Remove screws on side member at entrance.
- 9 Remove three screws on front wall pillar.
- 10 Remove screws on wheel housing top.

- 11 Heat front fender in range of sheet metal screws on channel at wheel house from direction of engine compartment and start pulling out fender in upward direction starting at the front. If required, place mounting lever against channel and force fender off in upward direction.

Note: For heating, a welding torch with soft, long flame or a radiation heater may be used. When proceeding carefully, the fender can be heated without damaging the paintwork.

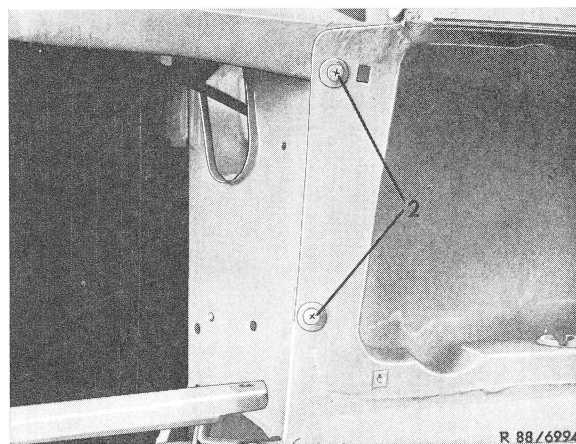


Fig. 2

- 2 Screws on reinforcement

Installation

- 12 Provide replacement fender with permanent underfloor protection prior to installation. When using Tero-tex permanent underfloor protection (formerly Anti-Rombo), insulate standard PVC seal on headlight shell with Terokal transparent glue (formerly Sheet Glue H) to prevent migration of plasticizer. When using MB-permanent underfloor protection (Glassohyd), no insulation is required.

- 13 Clean front wall pillar and channel on wheel house from sealing residue.

88.1 Removal and Installation of Front Fender

14 Glue sealing strip to channel on wheel house and rear fender.

15 Melt fastening holes out of sealing strip by means of a heated welding wire.

16 Fit fender, attach and install in vice versa sequence.

17 Upon assembly, seal connections carefully or spray with permanent underfloor protection. Make sure that the corner in range of headlight is perfectly sealed.

18 When permanent underfloor protection is dry, preserve front fender and partition area with wax.

19 Install partition and seal.