80.1

Removal

1 Remove front seat (body 91.1–100).

2 Separate blue vacuum line (48) from hose line (55) (Fig. 1).

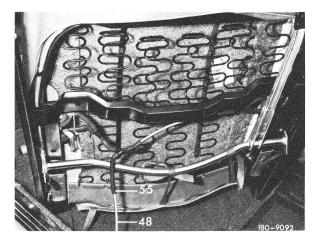


Fig. 1 48 Vacuum line "blue" 55 Hose line

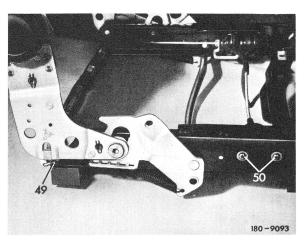


Fig. 3 49 Safety clip 50 Oval head screw

5 Pull connection (17) from vacuum element (Fig. 4).

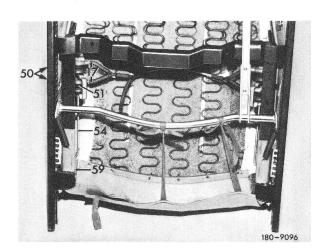


Fig. 2 17 Connection 50 Oval head screw

51 Vacuum element

54 Actuating rod 59 Restoring spring

Note: For better illustration, the following jobs are shown on ungarnished seat.

3 Unscrew both oval head screws (50) (arrows Fig. 2). (Fig. 3).

4 Disconnect safety clip (49) (Fig. 3).

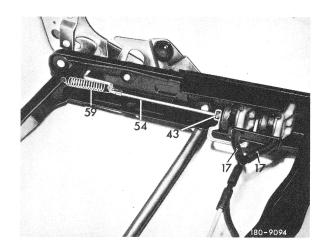


Fig. 4 17 Connection 43 Lock washer

54 Actuating rod59 Restoring spring

- 6 Disconnect restoring spring (59) (Fig. 4).
- 7 Remove vacuum element with actuating rod.

8 Pull out lock washer (43) (Fig. 4) and remove actuating rod.



Installation

9 Insert actuating rod up to stop and secure with lock washer (43) (Fig. 4).

10 Insert vacuum element with actuating rod and screw down with oval head screws (50) (Fig. 3).

11 Secure actuating rod with safety clip (49) (Fig. 3).

- **12** Attach restoring spring (59) (Fig. 4).
- **13** Slip connections (17) on vacuum element (Fig. 4).

14 Connect blue vacuum line (48) with hose line (55) (Fig.1).

15 Install front seat (body 91.1–100).