Removal

- 1 Remove side wall in rear of vehicle (68.1–456).
- **2** Remove side window in rear of vehicle (67.1–400).
- **3** On electric window opener, loosen electrical connections on cable connector (1) (Fig. 1).
- 4 Remove reel (2) of safety belt.
- **5** Unscrew three fastening nuts (3) from window opener.

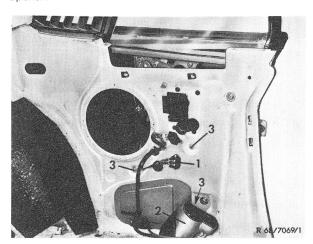


Figure 1

- 1 Cable connector
- 2 Reel

3 Nut on window opener

Installation

6 For installation proceed vice versa.



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Removal

- 1 Remove side wall in rear of vehicle (68.1–456).
- **2** Remove window molding strip laterally on roof (68.1–410).
- 3 Remove screws (1) from shutter (2).

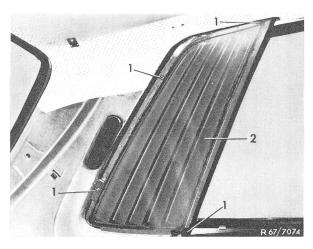


Figure 1

- 1 Screws on shutter
- 2 Shutter

Installation

4 For installation proceed vice versa.

For sealing, glue a Moltopren strip to shutter starting from below. Apply double Moltopren strip in upper range. Watch out for water leaks during assembly.