

27.2 Removal and Installation of Starter Lock and Back-up Light Switch

W 3 A 040

Tightening Torques in kpm

Adjusting screw for starter lock and backup light switch	0.2
Cheesehead screws for starter lock and backup light switch	0.5

Special Tool

1 Locating pin	115 589 18 63 00
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Removal

- 1 Disconnect selector rod on range selector lever.
- 2 Remove range selector lever (1) from shaft by loosening clamping screw (6) (Fig. 2).
- 3 Unscrew fastening screws of starter locking switch (7) (Fig. 1).
- 4 Remove starter locking switch (7) from shaft (4) (Fig. 1).

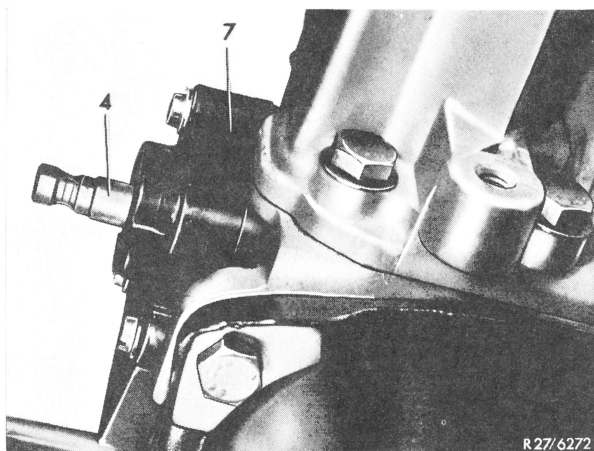


Fig. 1

- 4 Shaft
- 7 Starter locking switch

Installation

- 5 Screw starter locking switch (7) to transmission housing. Tighten fastening screws to 0.5 kpm.
- 6 Place range selector lever (1) on shaft and tighten with clamping screw (6).
- 7 Move range selector lever (1) into position "N" and loosen adjusting screw (3). Insert locating pin (5) through carrier sleeve into locating hole on switch housing, then carefully tighten adjusting screw (3) (tightening torque 0.2 kpm) and pull out locating pin (Fig. 2).

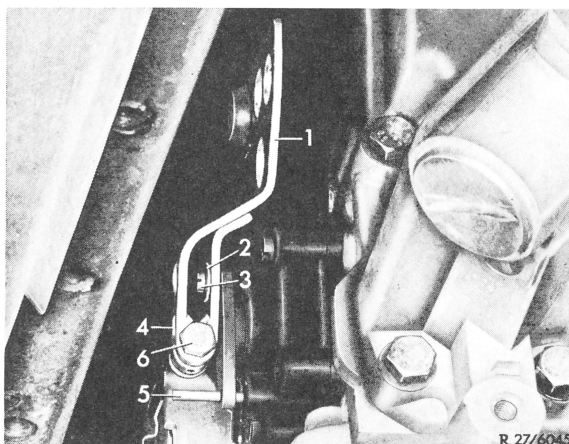


Fig. 2

- 1 Range selector lever
- 2 Washer
- 3 Adjusting screw
- 4 Shaft
- 5 Locating pin
- 6 Clamping screw

- 8 Attach selector rod to range selector lever and secure.